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# AHC

## High voltage 1/4" x 1-1/4" fast-acting ceramic tube fuse



### Product features

- High voltage ceramic tube fuse
- Compact 3AB footprint:  
1/4" x 1 1/4" (6.3 x 32 mm)
- Fast-acting performance
- 600 Vac rating
- Cartridge and axial lead versions available
- Very high interrupting ratings to help safely protect against dangerous high fault currents
- Fuse accessories (cartridge version):  
[HVP Panel mount fuse holder \(480V\)](#)  
[HVI In-line fuse holder \(600V\)](#)  
[S-8000 Panel mount fuse block \(600V\)](#)  
[1Axxxx \(up to 600V\) fuse clips](#)

### Agency information

- cURus recognition file number:  
E19180 Guide JDYX2 and JDYX8



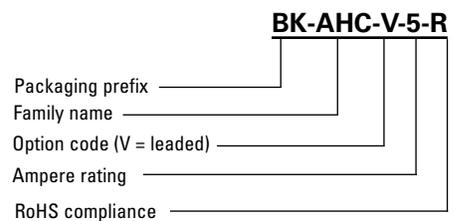
### Applications

- Industrial control panels
- Motor control - UL 508A panels
- Uninterruptible power supplies (UPS)
- Variable frequency drives
- Energy storage and battery systems
- High voltage power conversion

### Environmental compliance



### Ordering part number



### Packaging prefix

- **Blank**  
5 pieces in tin case for AHC-XXX-R, 4 pieces in tin case for AHC-V-XXX-R
- **BK1-**  
1000 pieces in polybag for AHC-XXX-R
- **BK-**  
100 pieces in carton for AHC-XXX-R, AHC-V-XXX-R or AHC-V2-XXX-R
- **TR-**  
500 pieces on reel for AHC-V-XXX-R

### Option code

- **-V**  
Axial leads with 38.1 mm length – copper tinned wire with nickel plated brass over caps
- **-V2**  
Axial leads with 50.8 mm length – copper tinned wire with nickel plated brass over caps



Powering Business Worldwide

### Electrical characteristics

Amp Rating	1.0 In minimum	2.5 In maximum
1 A - 10 A	4 hours	120 seconds

### Product specifications

Part number	Current rating (A)	Voltage rating (Vac)	Interrupting rating @ rated voltage (A) Vac	Typical resistance <sup>1</sup> (mΩ)	Typical voltage drop <sup>3</sup> (mV)	Typical melting <sup>2</sup> I <sup>2</sup> t (A <sup>2</sup> s)
AHC-1(-V)-R	1.0	600	10,000	360	425	0.3
AHC-1-5(-V)-R	1.5	600	10,000	250	550	0.5
AHC-1-6(-V)-R	1.6	600	10,000	196	425	0.8
AHC-2(-V)-R	2.0	600	10,000	162	500	1.0
AHC-2-5(-V)-R	2.5	600	10,000	119	475	2.0
AHC-3(-V)-R	3.0	600	10,000	95	450	3.0
AHC-3-15(-V)-R	3.15	600	10,000	83	400	4.0
AHC-4(-V)-R	4.0	600	10,000	53.8	350	9.0
AHC-5(-V)-R	5.0	600	10,000	42.5	350	10.0
AHC-6(-V)-R	6.0	600	10,000	30.3	250	24.0
AHC-8(-V)-R	8.0	600	10,000	23	300	35.0
AHC-10(-V)-R	10	600	10,000	16.5	300	66.0

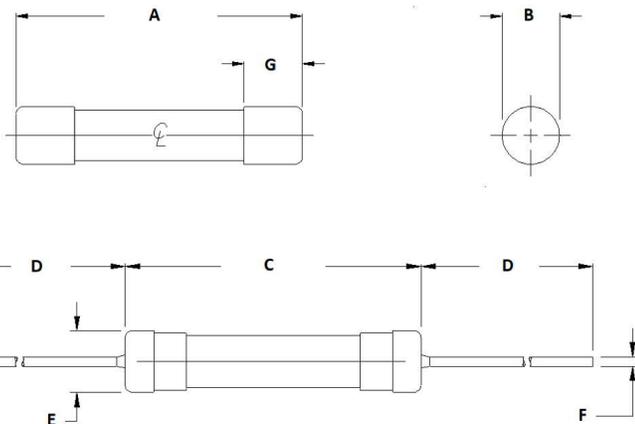
1. Typical resistance measured at <10% of rated current at +23 °C

2. Typical melting I<sup>2</sup>t measured at 10x of rated current

3. Typical voltage drop measured at +23 °C and rated current

### Dimensions- mm

Drawing not to scale



Dimension	Value (mm)
A	31.75 ± 0.8
B	6.35 ± 0.1
C	32.72 ± 0.8
E	6.98 ± 0.3
F	0.8 ± 0.05
G	4.8 +0.4/-0.0

Part number	Dimension D
AHC-V-XXX-R	38.1 mm (REF)
BK-AHC-V-XXX-R	38.1 mm (REF)
BK-AHC-V2-XXX-R	50.8 mm (REF)
TR-AHC-V-XXX-R	20 mm (REF)

### General specifications

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Operating temperature: -55 °C to +125 °C with proper correction factor applied

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Terminal strength: MIL-STD-202G, Method 211A, Test condition A, Pull force 10N/10S

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Thermal shock: MIL-STD-202, Method 107G: -65 °C to +125 °C, 5 cycles

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Mechanical shock: MIL-STD-202 Method 213. Condition A: Half-sine shock pulse, peak=50 g's, 11 ms, total 18 shocks

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Vibration: According to IEC60068-2-6: The specimens shall be subjected to a simple harmonic motion having an amplitude of 0.03 inch (0.06 inch maximum total excursion), the frequency being varied uniformly between the approximate limits of 10 and 55 hertz (Hz). The entire frequency range, from 10 to 55 Hz and return to 10 Hz, shall be traversed in approximately 1 minute.

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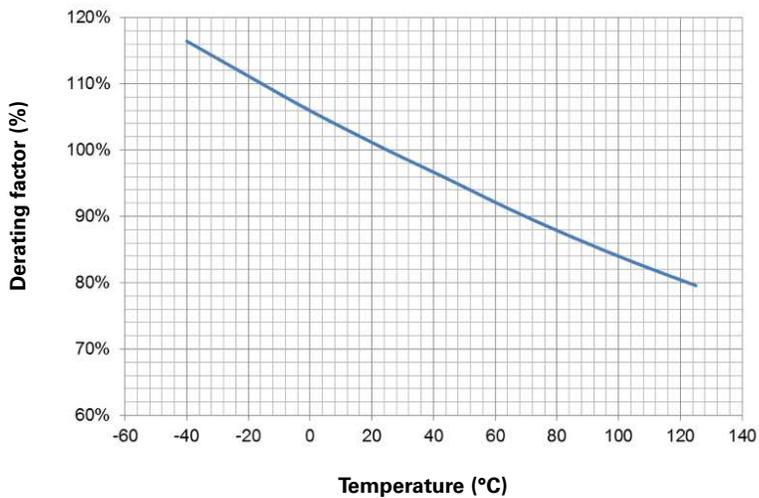
Humidity: MIL-STD-202G, Method 103B, Test condition A: 95% RH, +40 °C, 240 hours

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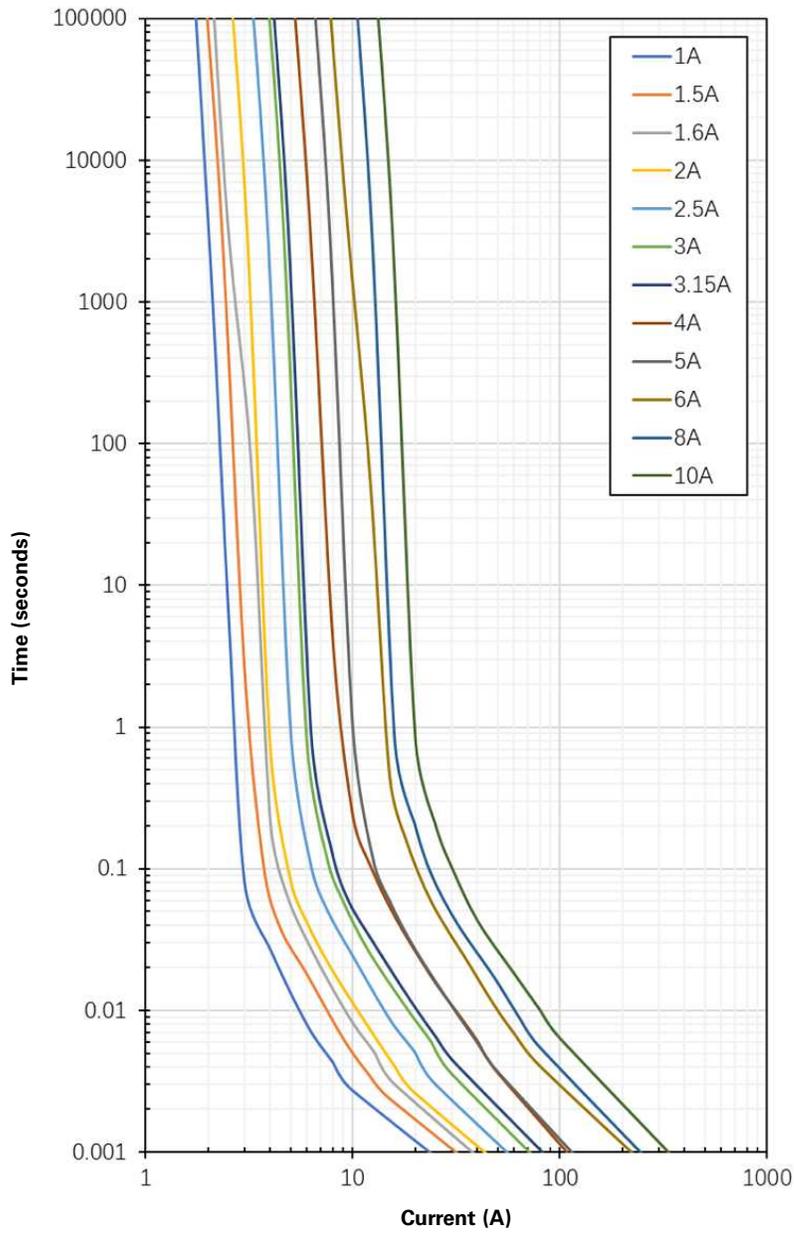
Solderability: IEC-60127-2, A.3.3: No steam ageing. Immersion conditions: +250 °C +/-3 °C, 3s +/-0.3s

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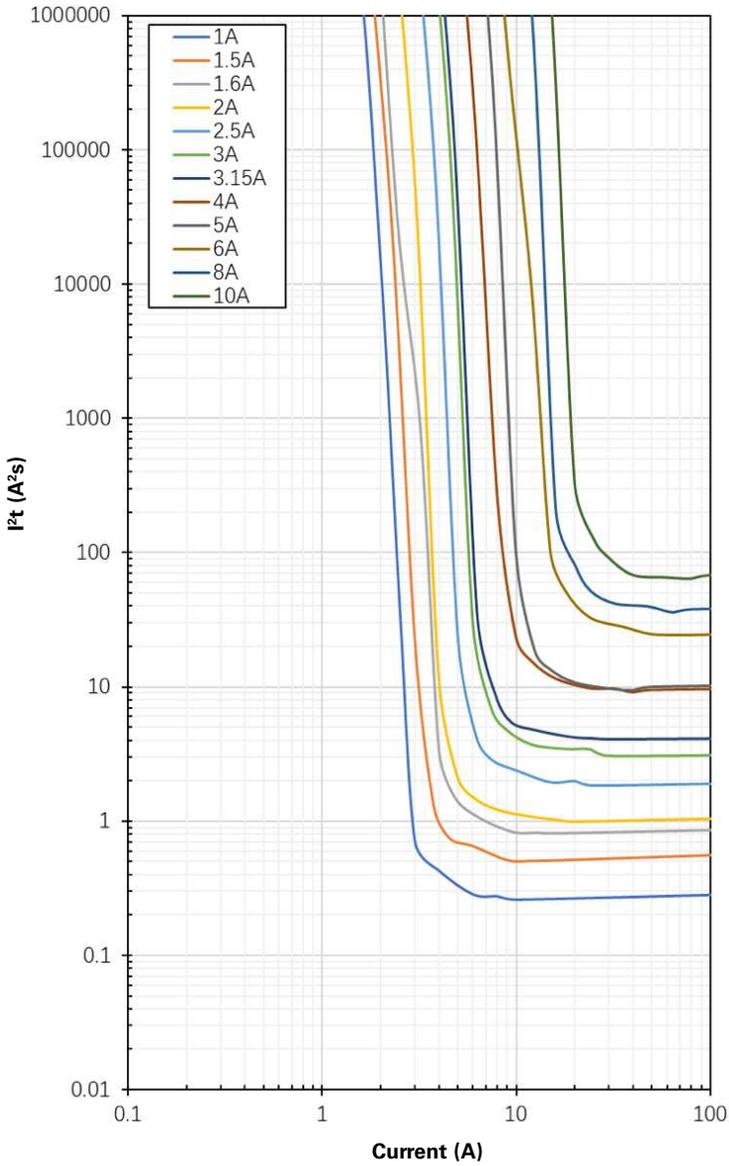
### Temperature derating curve



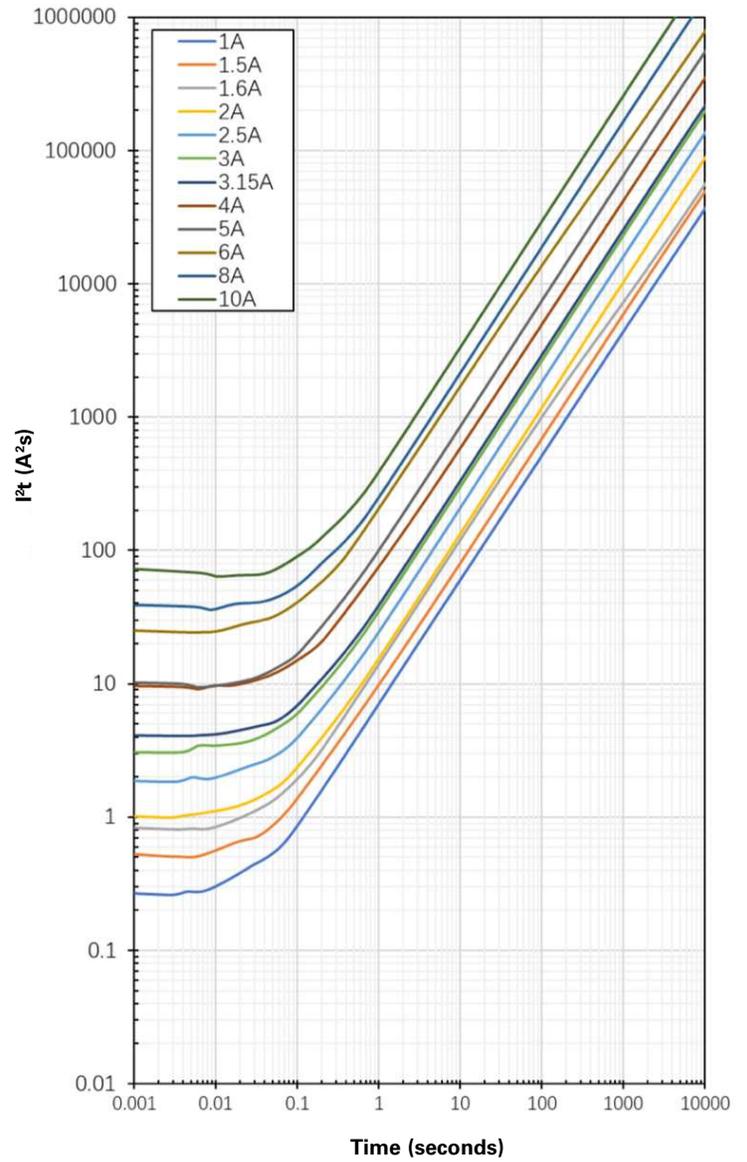
**Time vs. current curve**



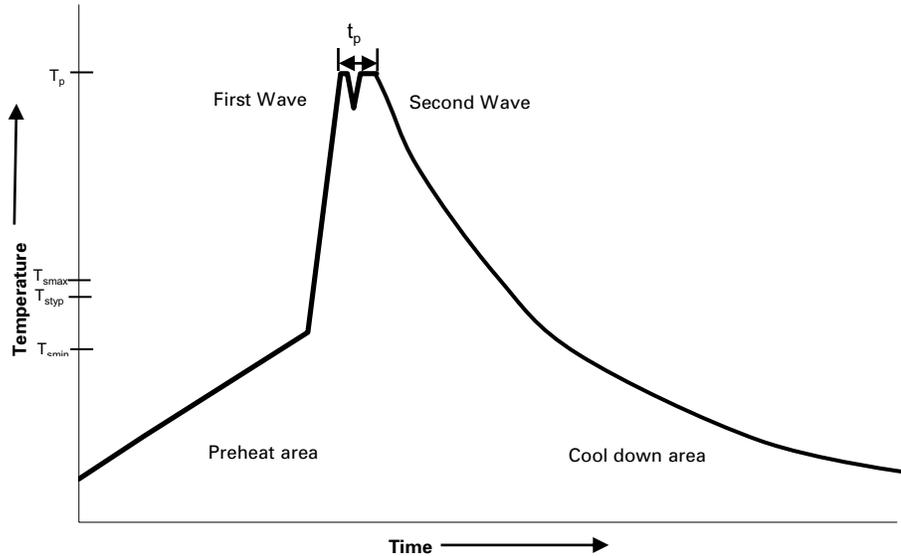
I<sup>2</sup>t vs. current



I<sup>2</sup>t vs. time curve



**Wave solder profile** (Axial lead only)



**Reference EN 61760-1:2006**

Profile feature	Standard SnPb solder	Lead (Pb) free solder
Preheat		
• Temperature min. ( $T_{smin}$ )	100 °C	100 °C
• Temperature typ. ( $T_{styp}$ )	120 °C	120 °C
• Temperature max. ( $T_{smax}$ )	130 °C	130 °C
• Time ( $T_{smin}$ to $T_{smax}$ ) ( $t_s$ )	70 seconds	70 seconds
$\Delta$ preheat to max Temperature	150 °C max.	150 °C max.
Peak temperature ( $T_p$ )*	235 °C – 260 °C	250 °C – 260 °C
Time at peak temperature ( $t_p$ )	10 seconds max 5 seconds max each wave	10 seconds max 5 seconds max each wave
Ramp-down rate	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	~ 2 K/s min ~3.5 K/s typ ~5 K/s max
Time 25 °C to 25 °C	4 minutes	4 minutes

**Manual solder**

+350 °C (4-5 seconds by soldering iron), generally manual/hand soldering is not recommended.

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