



**HESTORE.HU**  
elektronikai alkatrész áruház

**EN:** This Datasheet is presented by the manufacturer.

Please visit our website for pricing and availability at [www.hestore.hu](http://www.hestore.hu).

# PRODUCT INFORMATION SHEET

## Step drill bit



### Product description

Step drill bit adapted for drilling in various types of steel, non-ferrous metals, copper, brass and aluminum, stainless steel, plastics and wood. It enables drilling precise holes. It can be used in tinsmith and locksmith services, car workshops or in installers and electricians work. For professional use.

### Characteristics

- made of hardened high speed steel HSS 4241;
- special coating of titanium nitride increases durability and extends the usage time 4 times;
- precise, high speed drilling;
- untwisted and thicker core ensures resistance to cracking during operation;
- diameter:
  - HT6D321 – 4-12 mm
  - HT6D322 – 4-20 mm
  - HT6D323 – 4-32 mm
  - HT6D324 – 4-39 mm;
- two straight cutting grooves enable two times faster and smoother cutting due to effective removal of swarf and heat dissipation;
- they reduce the risk of overheating;
- number of steps:
  - HT6D321 – 5 (4, 6, 8, 10, 12 mm)
  - HT6D322 – 9 (4, 6, 8, 10, 12, 14, 16, 18, 20 mm)
  - HT6D323 – 15 (4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30, 32 mm)
  - HT6D324 – 13 (4, 6, 9, 12, 15, 18, 21, 24, 27, 30, 33, 36, 39 mm);
- 1/4" HEX drive enables quick and reliable seating in drills as well as drill-drivers or adaptors, HT6D324 drill with a triangular drive – prevents the drill bit from slipping and rotating in the device holder;
- point angle of 118° and the conical shape of the drill – they do not require prior drilling or marking drilling points;
- auto-deburring – automatic deburring and edge smoothing during drilling eliminates the need to process the hole manually;
- made in accordance with DIN 1412C standard;
- maximum material thickness is 4 mm;
- markings on the surface of the drill enables controlling the correct diameter of the hole to be made.

### Technical specifications

HÖGERT	Barcode	Scale	Box	Box
HT6D321	5902801341540	Ø 4-12mm	10	100
HT6D322	5902801341564	Ø 4-20 mm	10	100
HT6D323	5902801341595	Ø 4-32 mm	10	100
HT6D324	5902801342141	Ø 4-39 mm	10	50



Högert Technik GmbH, Pariser Platz 6a,  
10117 Berlin, Deutschland

Producent/Manufacturer/ Hersteller/ Проведен для:  
PL GTV Poland sp. z o.o. sp.k. ul. Przejazdowa 21  
05-800 Pruszki, Polska/ Poland/ Польша

Importer/ Импортер:

Организация уполномоченная принимать претензии по качеству Товара:

RU 000 «ГТВ РУС» 140073, Московская область,  
город Люберцы, рабочий поселок Томилино,  
микрорайон Птицефабрика, литер 7А; info@hoegert.ru.

HR GTV Croatia d.o.o.; Kovinska 45, 10000 Zagreb, Hrvatska

Distributor:

ES GTV España Herrajes, E Iluminación, S.L.,  
Avenida Aragón 308, 46021 Valencia, Spain

CZ GTV Czech Distribution s.r.o. CTPark Ostrava,  
Na Rovnici 879, 720 00 Ostrava Hrabová

BR GTV Brasil Comercio, Importação e Exportação EIRELI  
Rua Wiliam Booth 500 – Boqueirão  
Curitiba – Paraná, CEP: 81650-120, Brasil