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STANNOL®

Wenn's ums Löten geht
When it's about soldering
Quand il s'agit du soudage

Technical Data Sheet

STANNOL® Solder Wire HS10

Description

The **electronic Solder Wire HS10** is a proven and reliable product of Stannol research, which was developed to meet high quality requirements in industrial electronic production as well as for quick rework.

STANNOL® Solder Wire HS10 is very efficient by its high activity, which results in quick spread of solder and electrical safe residues.

STANNOL® HS10 is a halide activated rosin (colophony) flux.

STANNOL® HS10 conforms to DIN EN 29454-1 type 1.1.2. (former DIN 8511 F-SW 26).

This activated rosin shows following properties:

- safe soldering even at low soldering temperatures
- solid and dry residues, pin testable
- fast soldering, high spread speed
- high reliability

Application

STANNOL® Solder Wire HS10 can be used for hand and robot soldering in electronics and electrical assembly, audio devices and telecommunication.

Flux residues can remain on surfaces without cleaning.

If cleaning is necessary for optical or technical reasons, STANNOL® aqueous cleaner Flux-Ex 200/B can be used.

STANNOL® Solder Wire HS10 type 2510 is available in all standard alloys

lead containing alloys	S-Sn60Pb40 S-Sn60Pb38Cu2 S-Pb60Sn40	lead-free alloys	S-Sn96Ag4 S-Sn99Cu1 Sn95,5Ag3,8Cu0,7
standard flux content	2.5% by weight		
standard diameter	1.0 / 1.5 / 2.0 mm		
Other alloys and diameters on request.			

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