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# ±15kV ESD-Protected, 5V RS-232 Transceivers

# MAX202E–MAX213E, MAX232E/MAX241E

## General Description

The MAX202E-MAX213E, MAX232E, and MAX241E are a family of RS-232 and V.28 transceivers with high ±15kV ESD HBM protection and integrated charge pump circuitry for single +5V supply operation. The various combinations of features are outlined in the *Selector Guide*. The drivers and receivers for all ten devices meet all EIA/TIA-232E and CCITT V.28 specifications at data rates up to 120kbps when loaded.

The MAX211E/MAX213E/MAX241E are available in 28-pin SO and SSOP packages. The MAX202E/MAX232E come in 16-pin TSSOP, narrow SO, wide SO, and DIP packages. The MAX203E comes in a 20-pin DIP/SO package, and needs no external charge-pump capacitors. The MAX205E comes in a 24-pin wide DIP package, and also eliminates external charge-pump capacitors.

## Applications

- Battery-Powered Equipment
- Hand-Held Equipment
- Portable Diagnostics Equipment

## Benefits and Features

- Saves Board Space
  - Integrated High ±15kV HBM ESD Protection
  - Integrated Charge Pump Circuitry
    - Eliminates the Need for a Bipolar ±12V Supply
    - Enables Single Supply Operation From +5V Supply
  - Integrated 0.1µF Capacitors (MAX203E, MAX205E)
  - 24 pin SSOP Package Saves up to 40% Versus SO Package
- Saves Power for Reduced Power Requirements
  - 1µA Shutdown Mode
  - 15µA Shutdown Mode for MAX213E

## Ordering Information

| PART | TEMP RANGE | PIN-PACKAGE |
|---|---|---|
| **MAX202E**CPE | 0°C to +70°C | 16 Plastic DIP |
| MAX202ECSE | 0°C to +70°C | 16 Narrow SO |

***Ordering Information continued at end of data sheet.***

***Pin Configurations and Typical Operating Circuits appear at end of data sheet.***

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## Selector Guide

| PART | NO. OF RS-232 DRIVERS | NO. OF RS-232 RECEIVERS | RECEIVERS ACTIVE IN SHUTDOWN | NO. OF EXTERNAL CAPACITORS (µF) | LOW-POWER SHUTDOWN | TTL TRI-STATE |
|---|---|---|---|---|---|---|
| **MAX202E** | 2 | 2 | 0 | 4 (0.1) | No | No |
| **MAX203E** | 2 | 2 | 0 | None | No | No |
| **MAX205E** | 5 | 5 | 0 | None | Yes | Yes |
| **MAX206E** | 4 | 3 | 0 | 4 (0.1) | Yes | Yes |
| **MAX207E** | 5 | 3 | 0 | 4 (0.1) | No | No |
| **MAX208E** | 4 | 4 | 0 | 4 (0.1) | No | No |
| **MAX211E** | 4 | 5 | 0 | 4 (0.1) | Yes | Yes |
| **MAX213E** | 4 | 5 | 2 | 4 (0.1) | Yes | Yes |
| **MAX232E** | 2 | 2 | 0 | 4 (1) | No | No |
| **MAX241E** | 4 | 5 | 0 | 4 (1) | Yes | Yes |

*19-0175; Rev 8; 1/21*

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## Absolute Maximum Ratings

$V_{CC}$ ..... -0.3V to +6V
V+ ..... ($V_{CC}$ - 0.3V) to +14V
V- ..... -14V to +0.3V
Input Voltages
  T_IN ..... -0.3V to (V+ + 0.3V)
  R_IN ..... ±30V
Output Voltages
  T_OUT ..... (V- - 0.3V) to (V+ + 0.3V)
  R_OUT ..... -0.3V to ($V_{CC}$ + 0.3V)
Short-Circuit Duration, T_OUT ..... Continuous
Continuous Power Dissipation ($T_A$ = +70°C)
  16-Pin Plastic DIP (derate 10.53mW/°C above +70°C) ... 842mW
  16-Pin Narrow SO (derate 8.70mW/°C above +70°C) ..... 696mW
  16-Pin Wide SO (derate 9.52mW/°C above +70°C) ... 762mW
  16-Pin TSSOP (derate 9.4mW/°C above +70°C) ..... 755mW
  20-Pin Plastic DIP (derate 11.11mW/°C above +70°C) ..... 889mW
  20-Pin SO (derate 10.00mW/°C above +70°C) ..... 800mW
  24-Pin Narrow Plastic DIP
  (derate 13.33mW/°C above +70°C) ..... 1.07W
  24-Pin Wide Plastic DIP
  (derate 14.29mW/°C above +70°C) ..... 1.14W
  24-Pin SO (derate 11.76mW/°C above +70°C) ..... 941mW
  24-Pin SSOP (derate 8.00mW/°C above +70°C) ..... 640mW
  28-Pin SO (derate 12.50mW/°C above +70°C) ..... 1W
  28-Pin SSOP (derate 9.52mW/°C above +70°C) ..... 762mW
Operating Temperature Ranges
  MAX2_ _EC_ _ ..... 0°C to +70°C
  MAX2_ _EE_ _ ..... -40°C to +85°C
Storage Temperature Range ..... 65°C to +165°C
Lead Temperature (soldering, 10s) ..... +300°C

*Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.*

## Electrical Characteristics

($V_{CC}$ = +5V ±10% for MAX202E/206E/208E/211E/213E/232E/241E; $V_{CC}$ = +5V ±5% for MAX203E/205E/207E; C1–C4 = 0.1µF for MAX202E/206E/207E/208E/211E/213E; C1–C4 = 1µF for MAX232E/241E; $T_A$ = $T_{MIN}$ to $T_{MAX}$; unless otherwise noted. Typical values are at $T_A$ = +25°C.)

| PARAMETER | SYMBOL | CONDITIONS | | MIN | TYP | MAX | UNITS |
|---|---|---|---|---|---|---|---|
| **DC CHARACTERISTICS** | | | | | | | |
| $V_{CC}$ Supply Current | $I_{CC}$ | No load, $T_A$ = +25°C | MAX202E/203E | | 8 | 15 | mA |
| | | | MAX205E–208E | | 11 | 20 | |
| | | | MAX211E/213E | | 14 | 20 | |
| | | | MAX232E | | 5 | 10 | |
| | | | MAX241E | | 7 | 15 | |
| Shutdown Supply Current | | $T_A$ = +25°C, Figure 1 | MAX205E/206E | | 1 | 10 | µA |
| | | | MAX211E/241E | | 1 | 10 | |
| | | | MAX213E | | 15 | 50 | |
| **LOGIC** | | | | | | | |
| Input Pullup Current | | T_IN = 0V (MAX205E–208E/211E/213E/241E) | | | 15 | 200 | µA |
| Input Leakage Current | | T_IN = 0V to $V_{CC}$ (MAX202E/203E/232E) | | | | ±10 | µA |
| Input Threshold Low | $V_{IL}$ | T_IN; EN, $\overline{SHDN}$ (MAX213E) or $\overline{EN}$, SHDN (MAX205E–208E/211E/241E) | | | | 0.8 | V |
| Input Threshold High | $V_{IH}$ | T_IN | | 2.0 | | | V |
| | | EN, $\overline{SHDN}$ (MAX213E) or $\overline{EN}$, SHDN (MAX205E–208E/211E/241E) | | 2.4 | | | |
| Output-Voltage Low | $V_{OL}$ | R_OUT; $I_{OUT}$ = 3.2mA (MAX202E/203E/232E) or $I_{OUT}$ = 1.6mA (MAX205E/208E/211E/213E/241E) | | | | 0.4 | V |
| Output-Voltage High | $V_{OH}$ | R_OUT; $I_{OUT}$ = -1.0mA | | 3.5 | $V_{CC}$ - 0.4 | | V |
| Output Leakage Current | | $\overline{EN}$ = $V_{CC}$, EN = 0V, 0V ≤ $R_{OUT}$ ≤ $V_{CC}$, MAX205E–208E/211E/213E/241E outputs disabled | | | ±0.05 | ±10 | µA |

## Electrical Characteristics (continued)

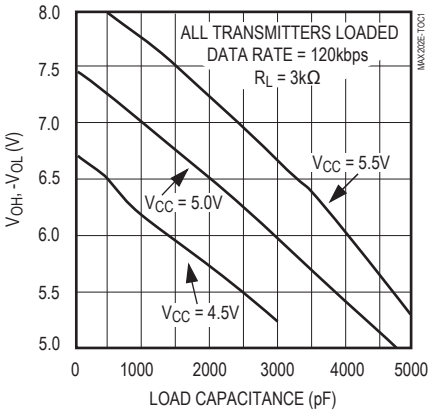
($V_{CC}$ = +5V ±10% for MAX202E/206E/208E/211E/213E/232E/241E; $V_{CC}$ = +5V ±5% for MAX203E/205E/207E; C1–C4 = 0.1µF for MAX202E/206E/207E/208E/211E/213E; C1–C4 = 1µF for MAX232E/241E; $T_A$ = $T_{MIN}$ to $T_{MAX}$; unless otherwise noted. Typical values are at $T_A$ = +25°C.)

| PARAMETER | SYMBOL | CONDITIONS | | MIN | TYP | MAX | UNITS |
|---|---|---|---|---|---|---|---|
| **EIA/TIA-232E RECEIVER INPUTS** | | | | | | | |
| Input Voltage Range | | | | -30 | | 30 | V |
| Input Threshold Low | | $T_A$ = +25°C, $V_{CC}$ = 5V | All parts, normal operation | 0.8 | 1.2 | | V |
| | | | MAX213E, $\overline{SHDN}$ = 0V, EN = $V_{CC}$ | 0.6 | 1.5 | | |
| Input Threshold High | | $T_A$ = +25°C, $V_{CC}$ = 5V | All parts, normal operation | | 1.7 | 2.4 | V |
| | | | MAX213E (R4, R5), $\overline{SHDN}$ = 0V, EN = $V_{CC}$ | | 1.5 | 2.4 | |
| Input Hysteresis | | $V_{CC}$ = 5V, no hysteresis in shutdown | | 0.2 | 0.5 | 1.0 | V |
| Input Resistance | | $T_A$ = +25°C, $V_{CC}$ = 5V | | 3 | 5 | 7 | kΩ |
| **EIA/TIA-232E TRANSMITTER OUTPUTS** | | | | | | | |
| Output Voltage Swing | | All drivers loaded with 3kΩ to ground (Note 1) | | ±5 | ±9 | | V |
| Output Resistance | | $V_{CC}$ = V+ = V- = 0V, $V_{OUT}$ = ±2V | | 300 | | | Ω |
| Output Short-Circuit Current | | | | | ±10 | ±60 | mA |
| **TIMING CHARACTERISTICS** | | | | | | | |
| Maximum Data Rate | | $R_L$ = 3kΩ to 7kΩ, $C_L$ = 50pF to 1000pF, one transmitter switching | | 120 | | | kbps |
| Receiver Propagation Delay | $t_{PLHR}$, $t_{PHLR}$ | $C_L$ = 150pF | All parts, normal operation | | 0.5 | 10 | µs |
| | | | MAX213E (R4, R5), $\overline{SHDN}$ = 0V, EN = $V_{CC}$ | | 4 | 40 | |
| Receiver Output Enable Time | | MAX205E/206E/211E/213E/241E normal operation, Figure 2 | | | 600 | | ns |
| Receiver Output Disable Time | | MAX205E/206E/211E/213E/241E normal operation, Figure 2 | | | 200 | | ns |
| Transmitter Propagation Delay | $t_{PLHT}$, $t_{PHLT}$ | $R_L$ = 3kΩ, $C_L$ = 2500pF, all transmitters loaded | | | 2 | | µs |
| Transition-Region Slew Rate | | $T_A$ = +25°C, $V_{CC}$ = 5V, $R_L$ = 3kΩ to 7kΩ, $C_L$ = 50pF to 1000pF, measured from -3V to +3V or +3V to -3V, Figure 3 | | 3 | 6 | 30 | V/µs |
| **ESD PERFORMANCE: TRANSMITTER OUTPUTS, RECEIVER INPUTS** | | | | | | | |
| ESD-Protection Voltage | | Human Body Model | | | ±15 | | kV |
| | | IEC1000-4-2, Contact Discharge | | | ±8 | | |
| | | IEC1000-4-2, Air-Gap Discharge | | | ±15 | | |

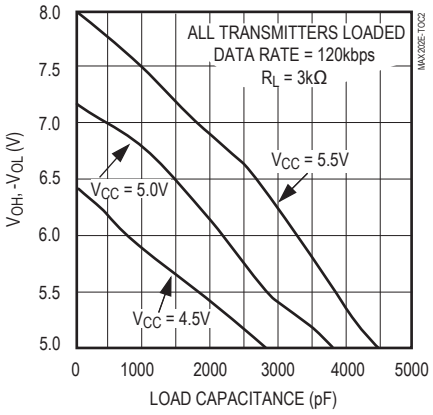
**Note 1:** MAX211EE_ _ tested with $V_{CC}$ = +5V ±5%.

## Typical Operating Characteristics

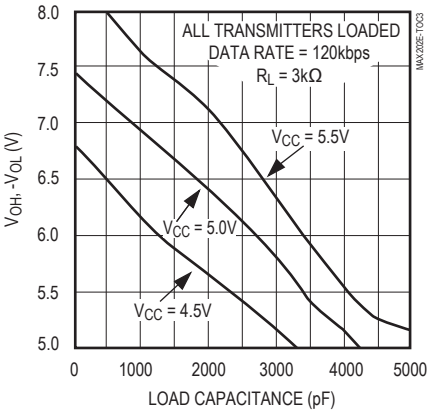
**MAX232E**
**TRANSMITTER OUTPUT VOLTAGE**
**vs. LOAD CAPACITANCE**



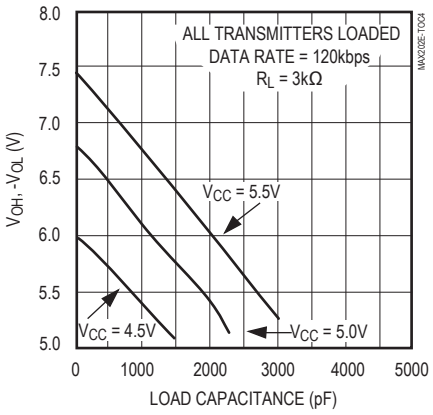

**MAX202E/MAX203E**
**TRANSMITTER OUTPUT VOLTAGE**
**vs. LOAD CAPACITANCE**



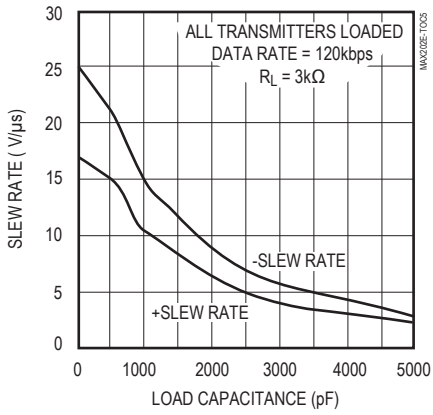

**MAX241E**
**TRANSMITTER OUTPUT VOLTAGE**
**vs. LOAD CAPACITANCE**




**MAX211E/MAX213E**
**TRANSMITTER OUTPUT VOLTAGE**
**vs. LOAD CAPACITANCE**

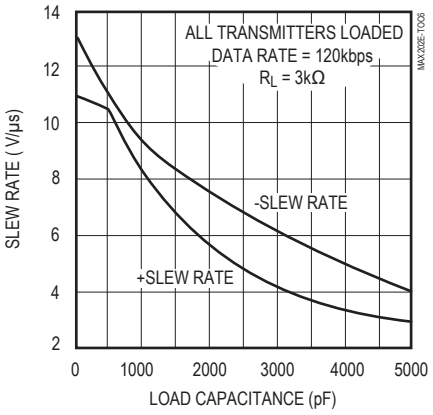



**MAX211E/MAX213E/MAX241E**
**TRANSMITTER SLEW RATE**
**vs. LOAD CAPACITANCE**

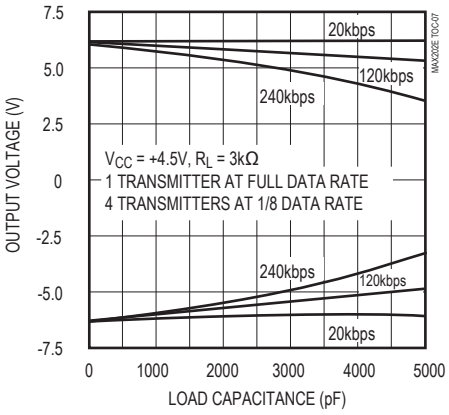


## Typical Operating Characteristics (continued)

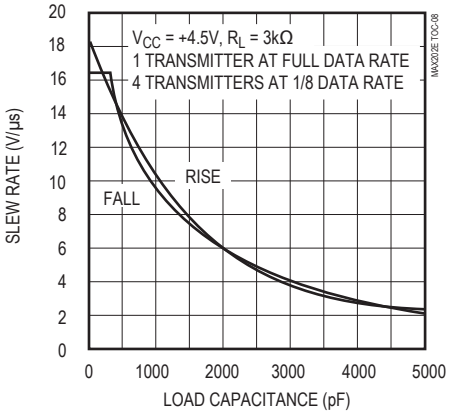
**MAX202E/MAX203E/MAX232E TRANSMITTER SLEW RATE vs. LOAD CAPACITANCE**



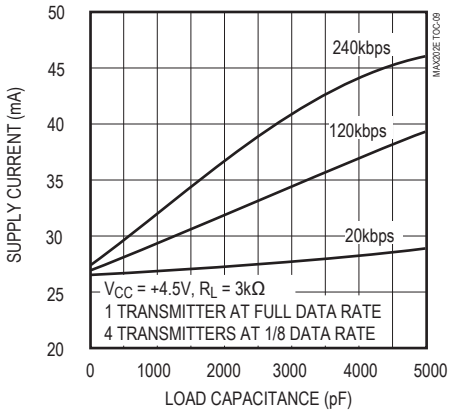

**MAX205E–MAX208E TRANSMITTER OUTPUT VOLTAGE vs. LOAD CAPACITANCE**



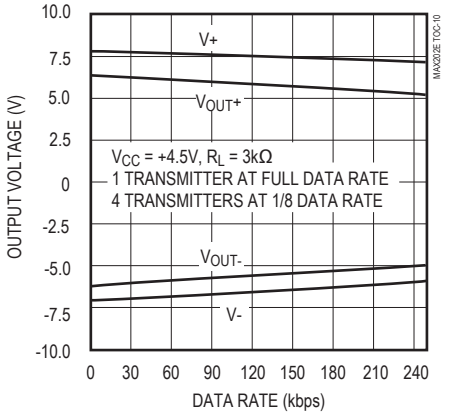

**MAX205E–MAX208E TRANSMITTER SLEW RATE vs. LOAD CAPACITANCE**




**MAX205E–MAX208E SUPPLY CURRENT vs. LOAD CAPACITANCE**




**MAX205E–MAX208E OUTPUT VOLTAGE vs. DATA RATE**



## Pin Descriptions

### MAX202E/MAX232E

| PIN | | NAME | FUNCTION |
|---|---|---|---|
| DIP/SO/TSSOP | LCC | | |
| 1, 3 | 2, 4 | C1+, C1- | Terminals for Positive Charge-Pump Capacitor |
| 2 | 3 | V+ | $+2V_{CC}$ Voltage Generated by the Charge Pump |
| 4, 5 | 5, 7 | C2+, C2- | Terminals for Negative Charge-Pump Capacitor |
| 6 | 8 | V | $-2V_{CC}$ Voltage Generated by the Charge Pump |
| 7, 14 | 9, 18 | T_OUT | RS-232 Driver Outputs |
| 8, 13 | 10, 17 | R_IN | RS-232 Receiver Inputs |
| 9, 12 | 12, 15 | R_OUT | RS-232 Receiver Outputs |
| 10, 11 | 13, 14 | T_IN | RS-232 Driver Inputs |
| 15 | 19 | GND | Ground |
| 16 | 20 | $V_{CC}$ | +4.5V to +5.5V Supply-Voltage Input |
| — | 1, 6, 11, 16 | N.C. | No Connection—Not Internally Connected |

### MAX203E

| PIN | | NAME | FUNCTION |
|---|---|---|---|
| DIP | SO | | |
| 1, 2 | 1, 2 | T_IN | RS-232 Driver Inputs |
| 3, 20 | 3, 20 | R_OUT | RS-232 Receiver Outputs |
| 4,19 | 4, 19 | R_IN | RS-232 Receiver Inputs |
| 5,18 | 5, 18 | T_OUT | RS-232 Transmitter Outputs |
| 6, 9 | 6, 9 | GND | Ground |
| 7 | 7 | $V_{CC}$ | +4.5V to +5.5V Supply-Voltage Input |
| 8 | 13 | C1+ | Make no connection to this pin. |
| 10, 16 | 11, 16 | C2- | Connect pins together. |
| 12, 17 | 10, 17 | V- | $-2V_{CC}$ Voltage Generated by the Charge Pump. Connect pins together. |
| 13 | 14 | C1- | Make no connection to this pin. |
| 14 | 8 | V+ | $+2V_{CC}$ Voltage Generated by the Charge Pump |
| 11, 15 | 12, 15 | C2+ | Connect pins together. |

### MAX205E

| PIN | NAME | FUNCTION |
|---|---|---|
| 1–4, 19 | T_OUT | RS-232 Driver Outputs |
| 5, 10, 13, 18, 24 | R_IN | RS-232 Receiver Inputs |
| 6, 9, 14, 17, 23 | R_OUT | TTL/CMOS Receiver Outputs. All receivers are inactive in shutdown. |
| 7, 8, 15, 16, 22 | T_IN | TTL/CMOS Driver Inputs. Internal pullups to $V_{CC}$. |
| 11 | GND | Ground |
| 12 | $V_{CC}$ | +4.75V to +5.25V Supply Voltage |
| 20 | $\overline{EN}$ | Receiver Enable—Active Low |
| 21 | SHDN | Shutdown Control—Active High |

## Pin Descriptions (continued)

### MAX206E

| PIN | NAME | FUNCTION |
|---|---|---|
| 1, 2, 3, 24 | T_OUT | RS-232 Driver Outputs |
| 4, 16, 23 | R_IN | RS-232 Receiver Inputs |
| 5, 17, 22 | R_OUT | TTL/CMOS Receiver Outputs. All receivers are inactive in shutdown. |
| 6, 7, 18, 19 | T_IN | TTL/CMOS Driver Inputs. Internal pullups to $V_{CC}$. |
| 8 | GND | Ground |
| 9 | $V_{CC}$ | +4.5V to +5.5V Supply Voltage |
| 10, 12 | C1+, C1- | Terminals for Positive Charge-Pump Capacitor |
| 11 | V+ | $+2V_{CC}$ Generated by the Charge Pump |
| 13, 14 | C2+, C2- | Terminals for Negative Charge-Pump Capacitor |
| 15 | V- | $-2V_{CC}$ Generated by the Charge Pump |
| 20 | $\overline{EN}$ | Receiver Enable—Active Low |
| 21 | SHDN | Shutdown Control—Active High |

### MAX207E

| PIN | NAME | FUNCTION |
|---|---|---|
| 1, 2, 3, 20, 24 | T_OUT | RS-232 Driver Outputs |
| 4, 16, 23 | R_IN | RS-232 Receiver Inputs |
| 5, 17, 22 | R_OUT | TTL/CMOS Receiver Outputs. All receivers are inactive in shutdown. |
| 6, 7, 18, 19, 21 | T_IN | TTL/CMOS Driver Inputs. Internal pullups to $V_{CC}$. |
| 8 | GND | Ground |
| 9 | $V_{CC}$ | +4.75V to +5.25V Supply Voltage |
| 10, 12 | C1+, C1- | Terminals for Positive Charge-Pump Capacitor |
| 11 | V+ | $+2V_{CC}$ Generated by the Charge Pump |
| 13, 14 | C2+, C2- | Terminals for Negative Charge-Pump Capacitor |
| 15 | V- | $-2V_{CC}$ Generated by the Charge Pump |

### MAX208E

| PIN | NAME | FUNCTION |
|---|---|---|
| 1, 2, 20, 24 | T_OUT | RS-232 Driver Outputs |
| 3, 7, 16, 23 | R_IN | RS-232 Receiver Inputs |
| 4, 6, 17, 22 | R_OUT | TTL/CMOS Receiver Outputs. All receivers are inactive in shutdown. |
| 5, 18, 19, 21 | T_IN | TTL/CMOS Driver Inputs. Internal pullups to $V_{CC}$. |
| 8 | GND | Ground |
| 9 | $V_{CC}$ | +4.5V to +5.5V Supply Voltage |
| 10, 12 | C1+, C1- | Terminals for Positive Charge-Pump Capacitor |
| 11 | V+ | $+2V_{CC}$ Generated by the Charge Pump |
| 13, 14 | C2+, C2- | Terminals for Negative Charge-Pump Capacitor |
| 15 | V- | $-2V_{CC}$ Generated by the Charge Pump |

## Pin Descriptions (continued)

### MAX211E/MAX213E/MAX241E

| PIN | NAME | FUNCTION |
|---|---|---|
| 1, 2, 3, 28 | VT_OUT | RS-232 Driver Outputs |
| 4, 9, 18, 23, 27 | R_IN | RS-232 Receiver Inputs |
| 5, 8, 19, 22, 26 | R_OUT | TTL/CMOS Receiver Outputs. For the MAX213E, receivers R4 and R5 are active in shutdown mode when EN = 1. For the MAX211E and MAX241E, all receivers are inactive in shutdown. |
| 6, 7, 20, 21 | T_IN | TTL/CMOS Driver Inputs. Only the MAX211E, MAX213E, and MAX241E have internal pullups to $V_{CC}$. |
| 10 | GND | Ground |
| 11 | $V_{CC}$ | +4.5V to +5.5V Supply Voltage |
| 12, 14 | C1+, C1- | Terminals for Positive Charge-Pump Capacitor |
| 13 | V+ | $+2V_{CC}$ Voltage Generated by the Charge Pump |
| 15, 16 | C2+, C2- | Terminals for Negative Charge-Pump Capacitor |
| 17 | V- | $-2V_{CC}$ Voltage Generated by the Charge Pump |
| 24 | $\overline{EN}$ | Receiver Enable—Active Low (MAX211E, MAX241E) |
| | EN | Receiver Enable—Active High (MAX213E) |
| 25 | SHDN | Shutdown Control—Active High (MAX211E, MAX241E) |
| | $\overline{SHDN}$ | Shutdown Control—Active Low (MAX213E) |

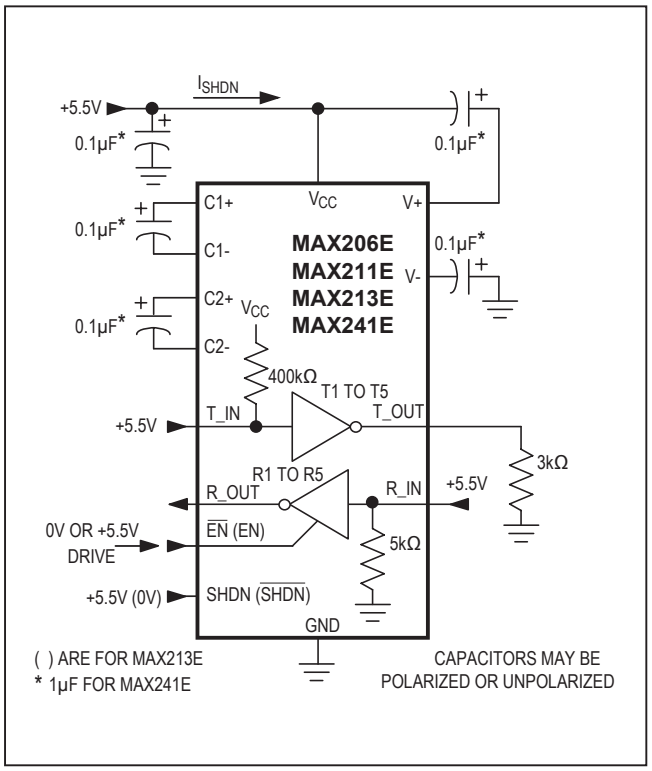



*Figure 1. Shutdown-Current Test Circuit (MAX206E, MAX211E/MAX213E/MAX241E)*

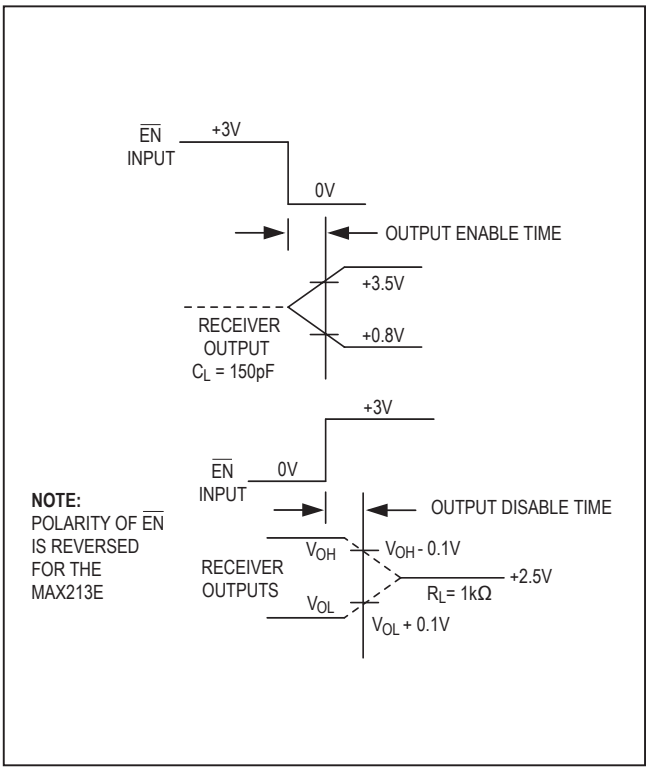



*Figure 2. Receiver Output Enable and Disable Timing (MAX205E/MAX206E/MAX211E/MAX213E/MAX241E)*

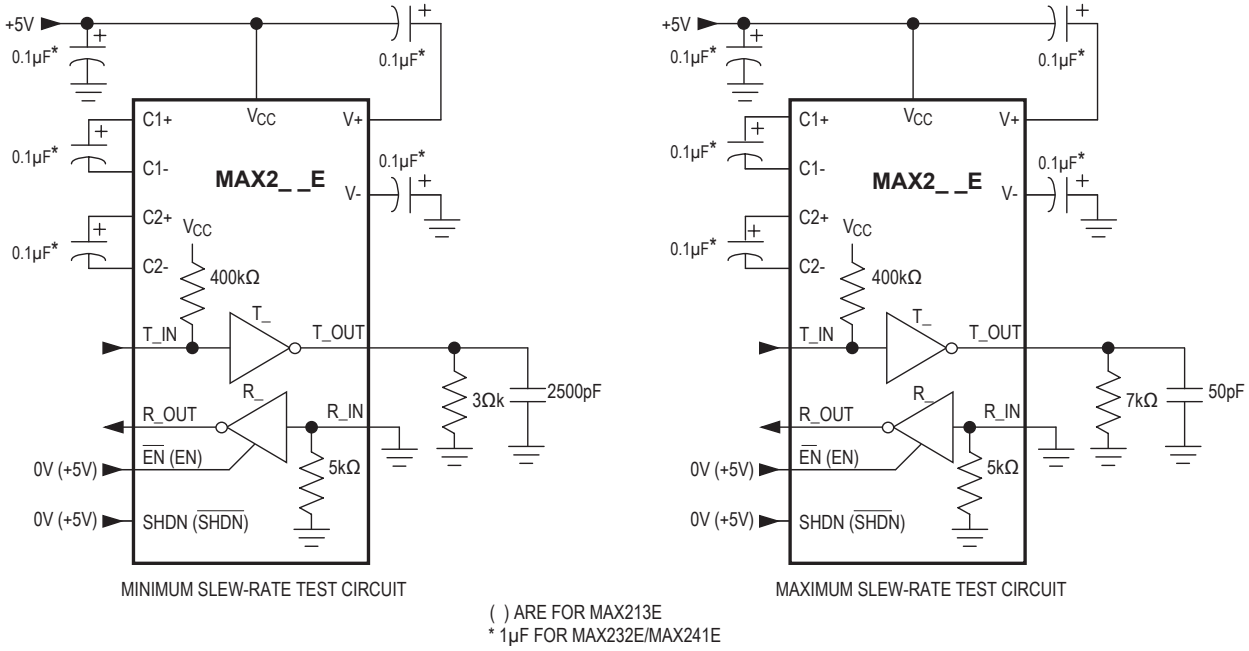



*Figure 3. Transition Slew-Rate Circuit*

## Detailed Description

The MAX202E–MAX213E, MAX232E/MAX241E consist of three sections: charge-pump voltage converters, drivers (transmitters), and receivers. These E versions provide extra protection against ESD. They survive ±15kV discharges to the RS-232 inputs and outputs, tested using the Human Body Model. When tested according to IEC1000-4-2, they survive ±8kV contact-discharges and ±15kV air-gap discharges. The rugged E versions are intended for use in harsh environments or applications where the RS-232 connection is frequently changed (such as notebook computers). The standard (non-"E") MAX202, MAX203, MAX205–MAX208, MAX211, MAX213, MAX232, and MAX241 are recommended for applications where cost is critical.

### +5V to ±10V Dual Charge-Pump Voltage Converter

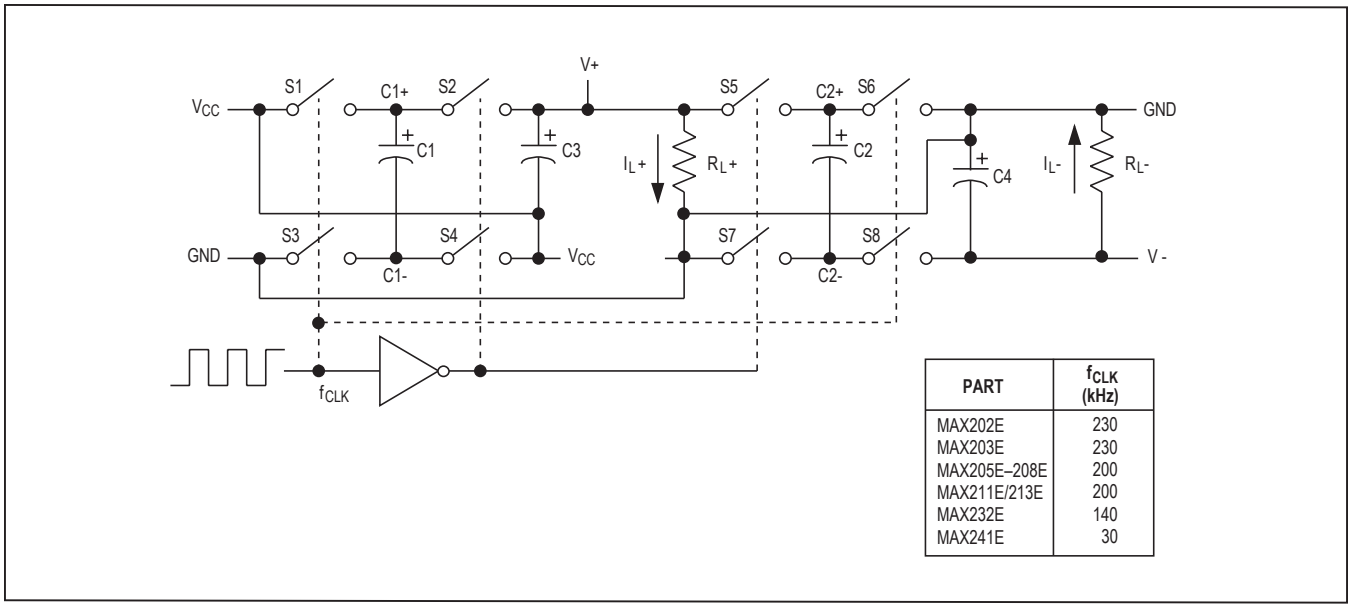
The +5V to ±10V conversion is performed by dual charge-pump voltage converters (Figure 4). The first charge-pump converter uses capacitor C1 to double the +5V into +10V, storing the +10V on the output filter capacitor, C3. The second uses C2 to invert the +10V into -10V, storing the -10V on the V- output filter capacitor, C4.

In shutdown mode, V+ is internally connected to $V_{CC}$ by a 1kΩ pull-down resistor, and V- is internally connected to ground by a 1kΩ pull up resistor.

### RS-232 Drivers

With $V_{CC}$ = 5V, the typical driver output voltage swing is ±8V when loaded with a nominal 5kΩ RS-232 receiver. The output swing is guaranteed to meet EIA/TIA-232E and V.28 specifications that call for ±5V minimum output levels under worst-case conditions. These include a 3kΩ load, minimum $V_{CC}$, and maximum operating temperature. The open-circuit output voltage swings from (V+ - 0.6V) to V-.

Input thresholds are CMOS/TTL compatible. The unused drivers' inputs on the MAX205E–MAX208E, MAX211E, MAX213E, and MAX241E can be left unconnected because 400kΩ pull up resistors to $V_{CC}$ are included on-chip. Since all drivers invert, the pull up resistors force the unused drivers' outputs low. The MAX202E, MAX203E, and MAX232E do not have pull up resistors on the transmitter inputs.




| PART | $f_{CLK}$ (kHz) |
|---|---|
| MAX202E | 230 |
| MAX203E | 230 |
| MAX205E–208E | 200 |
| MAX211E/213E | 200 |
| MAX232E | 140 |
| MAX241E | 30 |

*Figure 4. Charge-Pump Diagram*

When in low-power shutdown mode, the MAX205E/MAX206E/MAX211E/MAX213E/MAX241E driver outputs are turned off and draw only leakage currents—even if they are back-driven with voltages between 0V and12V. Below -0.5V in shutdown, the transmitter output is diode-clamped to ground with a 1kΩ series impedance.

## RS-232 Receivers

The receivers convert the RS-232 signals to CMOS-logic output levels. The guaranteed 0.8V and 2.4V receiver input thresholds are significantly tighter than the ±3V thresholds required by the EIA/TIA-232E specification. This allows the receiver inputs to respond to TTL/CMOS-logic levels, as well as RS-232 levels.

The guaranteed 0.8V input low threshold ensures that receivers shorted to ground have a logic 1 output. The 5kΩ input resistance to ground ensures that a receiver with its input left open will also have a logic 1 output.

Receiver inputs have approximately 0.5V hysteresis. This provides clean output transitions, even with slow rise/fall-time signals with moderate amounts of noise and ringing.

In shutdown, the MAX213E's R4 and R5 receivers have no hysteresis.

## Shutdown and Enable Control (MAX205E/MAX206E/MAX211E/MAX213E/MAX241E)

In shutdown mode, the charge pumps are turned off, V+ is pulled down to $V_{CC}$, V- is pulled to ground, and the transmitter outputs are disabled. This reduces supply current typically to 1µA (15µA for the MAX213E). The time required to exit shutdown is under 1ms, as shown in Figure 5.

## Receivers

All MAX213E receivers, except R4 and R5, are put into a high-impedance state in shutdown mode (see Tables 1a and 1b). The MAX213E's R4 and R5 receivers still function in shutdown mode. These two awake-in-shutdown receivers can monitor external activity while maintaining minimal power consumption.

The enable control is used to put the receiver outputs into a high-impedance state, to allow wire-OR connection of two EIA/TIA-232E ports (or ports of different types) at the UART. It has no effect on the RS-232 drivers or the charge pumps.

**Note:** The enable control pin is active low for the MAX211E/MAX241E (EN), but is active high for the MAX213E (EN). The shutdown control pin is active

high for the MAX205E/MAX206E/MAX211E/MAX241E (SHDN), but is active low for the MAX213E ($\overline{SHDN}$).

The MAX213E's receiver propagation delay is typically 0.5µs in normal operation. In shutdown mode, propagation delay increases to 4µs for both rising and falling transitions. The MAX213E's receiver inputs have approximately 0.5V hysteresis, except in shutdown, when receivers R4 and R5 have no hysteresis.

When entering shutdown with receivers active, R4 and R5 are not valid until 80µs after $\overline{SHDN}$ is driven low. When coming out of shutdown, all receiver outputs are invalid until the charge pumps reach nominal voltage levels (less than 2ms when using 0.1µF capacitors).

### ±15kV ESD Protection

As with all Maxim devices, ESD-protection structures are incorporated on all pins to protect against electro-static discharges encountered during handling and assembly. The driver outputs and receiver inputs have extra protection against static electricity. Maxim's engineers developed state-of-the-art structures to protect these pins against ESD of ±15kV without damage. The ESD structures withstand high ESD in all states: normal operation, shutdown, and powered down. After an ESD event, Maxim's E versions keep working without latchup, whereas competing RS-232 products can latch and must be powered down to remove latchup.

ESD protection can be tested in various ways; the transmitter outputs and receiver inputs of this product family are characterized for protection to the following limits:

1) ±15kV using the Human Body Model
2) ±8kV using the contact-discharge method specified in IEC1000-4-2
3) ±15kV using IEC1000-4-2's air-gap method.

### ESD Test Conditions

ESD performance depends on a variety of conditions. Contact Maxim for a reliability report that documents test set-up, test methodology, and test results.

### Human Body Model

Figure 6a shows the Human Body Model, and Figure 6b shows the current waveform it generates when discharged into a low impedance. This model consists of a 100pF capacitor charged to the ESD voltage of interest, which is then discharged into the test device through a 1.5kΩ resistor.

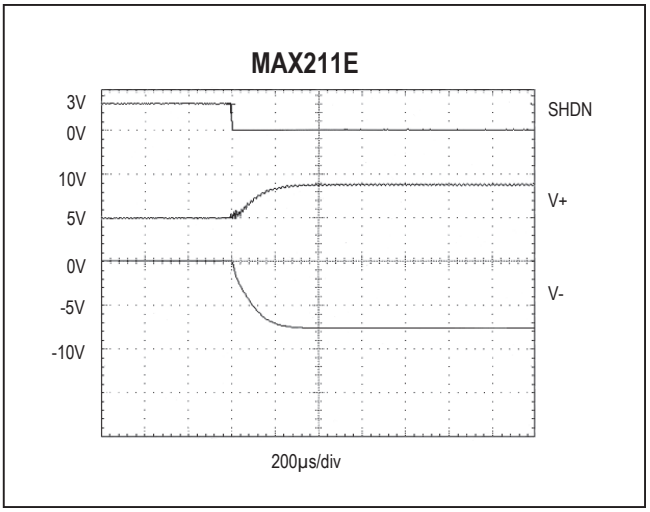



*Figure 5. MAX211E V+ and V- when Exiting Shutdown (0.1µF capacitors)*

## Table 1a. MAX205E/MAX206E/MAX211E/MAX241E Control Pin Configurations

| SHDN | $\overline{EN}$ | OPERATION STATUS | Tx | Rx |
|---|---|---|---|---|
| 0 | 0 | Normal Operation | All Active | All Active |
| 0 | 1 | Normal Operation | All Active | All High-Z |
| 1 | X | Shutdown | All High-Z | All High-Z |

*X = Don't care.*

## Table 1b. MAX213E Control Pin Configurations

| $\overline{SHDN}$ | EN | OPERATION STATUS | Tx 1–4 | Rx | |
|---|---|---|---|---|---|
| | | | | 1–3 | 4, 5 |
| 0 | 0 | Shutdown | All High-Z | High-Z | High-Z |
| 0 | 1 | Shutdown | All High-Z | High-Z | Active* |
| 1 | 0 | Normal Operation | All Active | High-Z | High-Z |
| 1 | 1 | Normal Operation | All Active | Active | Active |

**Active = active with reduced performance*

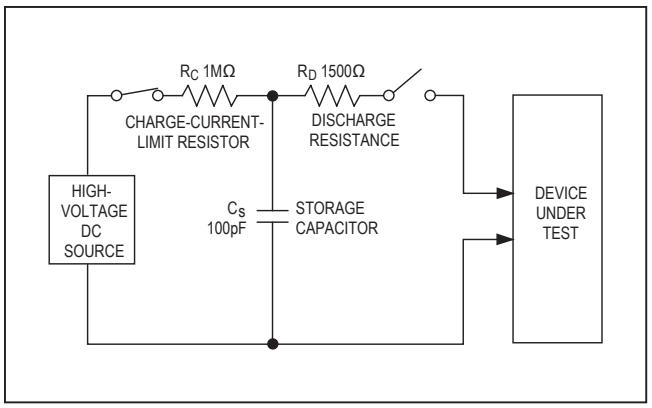



*Figure 6a. Human Body ESD Test Model*

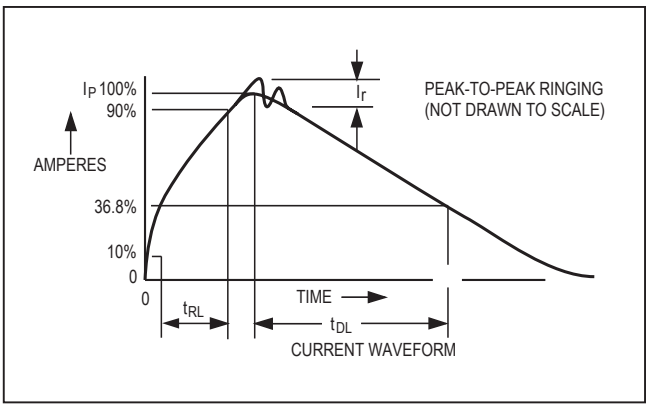



*Figure 6b. Human Body Model Current Waveform*

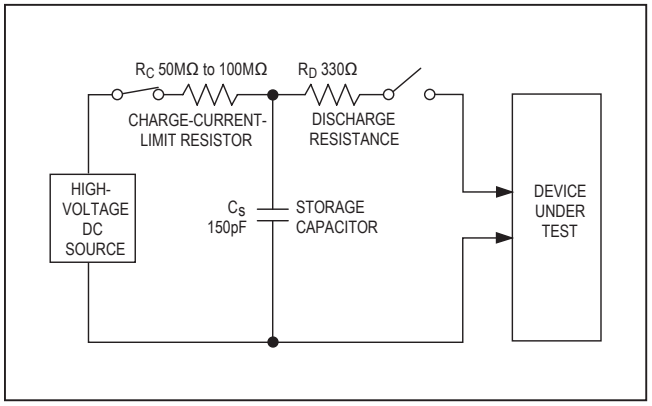



*Figure 7a. IEC1000-4-2 ESD Test Model*

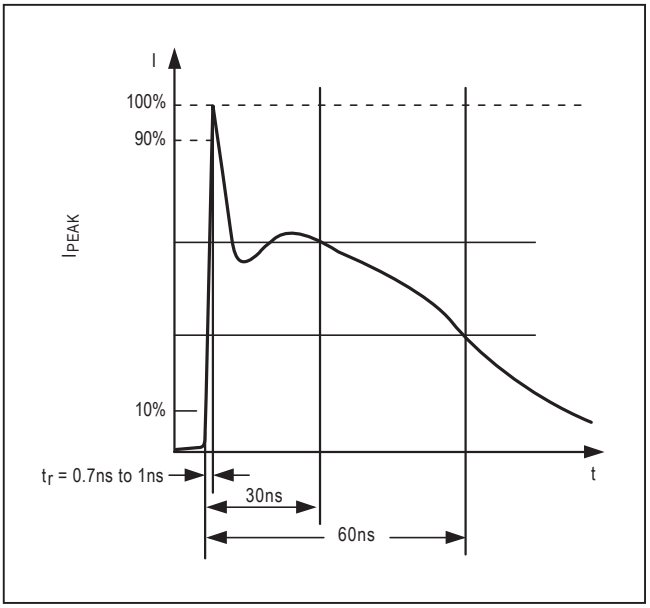



*Figure 7b. IEC1000-4-2 ESD Generator Current Waveform*

## IEC1000-4-2

The IEC1000-4-2 standard covers ESD testing and performance of finished equipment; it does not specifically refer to integrated circuits. The MAX202E/MAX203E–MAX213E, MAX232E/MAX241E help you design equipment that meets level 4 (the highest level) of IEC1000-4-2, without the need for additional ESD-protection components.

The major difference between tests done using the Human Body Model and IEC1000-4-2 is higher peak current in IEC1000-4-2, because series resistance is lower in the IEC1000-4-2 model. Hence, the ESD withstand voltage measured to IEC1000-4-2 is generally lower than that measured using the Human Body Model. Figure 7b shows the current waveform for the 8kV IEC1000-4-2 level-four ESD contact-discharge test.

The air-gap test involves approaching the device with a charged probe. The contact-discharge method connects the probe to the device before the probe is energized.

## Machine Model

The Machine Model for ESD tests all pins using a 200pF storage capacitor and zero discharge resistance. Its objective is to emulate the stress caused by contact that occurs with handling and assembly during manufacturing. Of course, all pins require this protection during manufacturing, not just RS-232 inputs and outputs. Therefore, after PC board assembly, the Machine Model is less relevant to I/O ports.

## Applications Information

### Capacitor Selection

The capacitor type used for C1–C4 is not critical for proper operation. The MAX202E, MAX206–MAX208E, MAX211E, and MAX213E require 0.1µF capacitors, and the MAX232E and MAX241E require 1µF capacitors, although in all cases capacitors up to 10µF can be used without harm. Ceramic, aluminum-electrolytic, or tantalum capacitors are suggested for the 1µF capacitors, and ceramic dielectrics are suggested for the 0.1µF capacitors. When using the minimum recommended capacitor values, make sure the capacitance value does not degrade excessively as the operating temperature varies. If in doubt, use capacitors with a larger (e.g., 2x) nominal value. The capacitors' effective series resistance (ESR), which usually rises at low temperatures, influences the amount of ripple on V+ and V-.

Use larger capacitors (up to 10µF) to reduce the output impedance at V+ and V-. This can be useful when "stealing" power from V+ or from V-. The MAX203E and MAX205E have internal charge-pump capacitors.

Bypass $V_{CC}$ to ground with at least 0.1µF. In applications sensitive to power-supply noise generated by the charge pumps, decouple $V_{CC}$ to ground with a capacitor the same size as (or larger than) the charge-pump capacitors (C1–C4).

### V+ and V- as Power Supplies

A small amount of power can be drawn from V+ and V-, although this will reduce both driver output swing and noise margins. Increasing the value of the charge-pump capacitors (up to 10µF) helps maintain performance when power is drawn from V+ or V-.

### Driving Multiple Receivers

Each transmitter is designed to drive a single receiver. Transmitters can be paralleled to drive multiple receivers.

### Driver Outputs when Exiting Shutdown

The driver outputs display no ringing or undesirable transients as they come out of shutdown.

### High Data Rates

These transceivers maintain the RS-232 ±5.0V minimum driver output voltages at data rates of over 120kbps. For data rates above 120kbps, refer to the Transmitter Output Voltage vs. Load Capacitance graphs in the *Typical Operating Characteristics*. Communication at these high rates is easier if the capacitive loads on the transmitters are small; i.e., short cables are best.

## Table 2. Summary of EIA/TIA-232E, V.28 Specifications

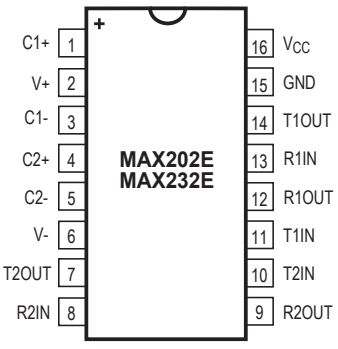
| PARAMETER | | CONDITIONS | EIA/TIA-232E, V.28 SPECIFICATIONS |
|---|---|---|---|
| Driver Output Voltage | 0 Level | 3kΩ to 7kΩ load | +5V to +15V |
| | 1 Level | 3kΩ to 7kΩ load | -5V to -15V |
| Driver Output Level, Max | | No load | ±25V |
| Data Rate | | 3kΩ ≤ $R_L$ ≤ 7kΩ, $C_L$ ≤ 2500pF | Up to 20kbps |
| Receiver Input Voltage | 0 Level | | +3V to +15V |
| | 1 Level | | -3V to -15V |
| Receiver Input Level | | | ±25V |
| Instantaneous Slew Rate, Max | | 3kΩ ≤ $R_L$ ≤ 7kΩ, $C_L$ ≤ 2500pF | 30V/µs |
| Driver Output Short-Circuit Current, Max | | | 100mA |
| Transition Rate on Driver Output | | V.28 | 1ms or 3% of the period |
| | | EIA/TIA-232E | 4% of the period |
| Driver Output Resistance | | -2V < $V_{OUT}$ < +2V | 300Ω |

## Table 3. DB9 Cable Connections Commonly Used for EIA/TIA-232E and V.24 Asynchronous Interfaces

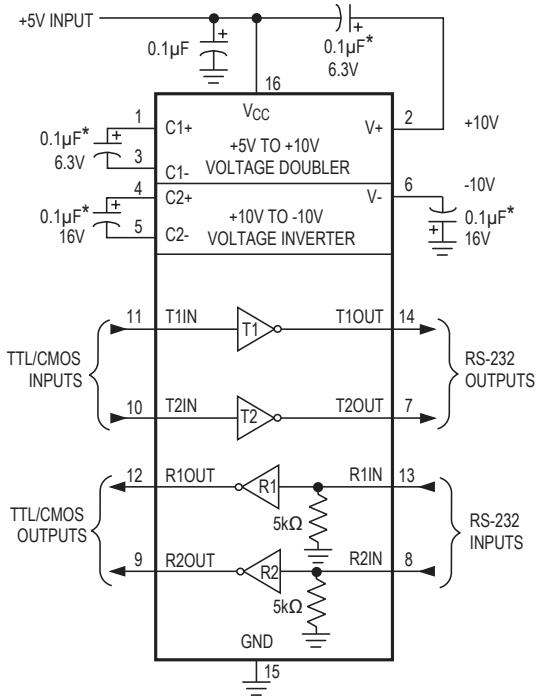
| PIN | EIA/TIA-232E, V.28 SPECIFICATIONS | |
|---|---|---|
| 1 | Received Line Signal Detector (sometimes called Carrier Detect, DCD) | Handshake from DCE |
| 2 | Receive Data (RD) | Data from DCE |
| 3 | Transmit Data (TD) | Data from DTE |
| 4 | Data Terminal Ready | Handshake from DTE |
| 5 | Signal Ground | Reference point for Signals |
| 6 | Data Set Ready (DSR) | Handshake from DCE |
| 7 | Request to Send (RTS) | Handshake from DTE |
| 8 | Clear to Send (CTS) | Handshake from DCE |
| 9 | Ring Indicator | Handshake from DCE |

## Pin Configurations and Typical Operating Circuits (continued)

TOP VIEW



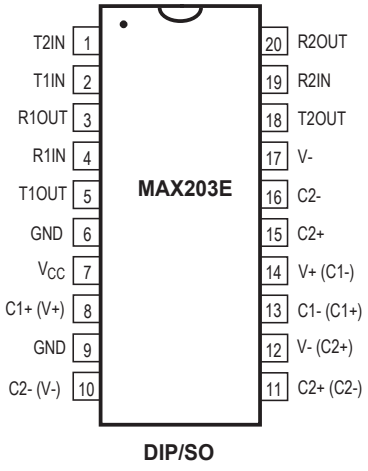

DIP/SO/TSSOP




PIN NUMBERS ON TYPICAL OPERATING CIRCUIT REFER TO DIP/SO/TSSOP PACKAGE, NOT LCC.
* 1.0µF CAPACITORS, MAX232E ONLY.

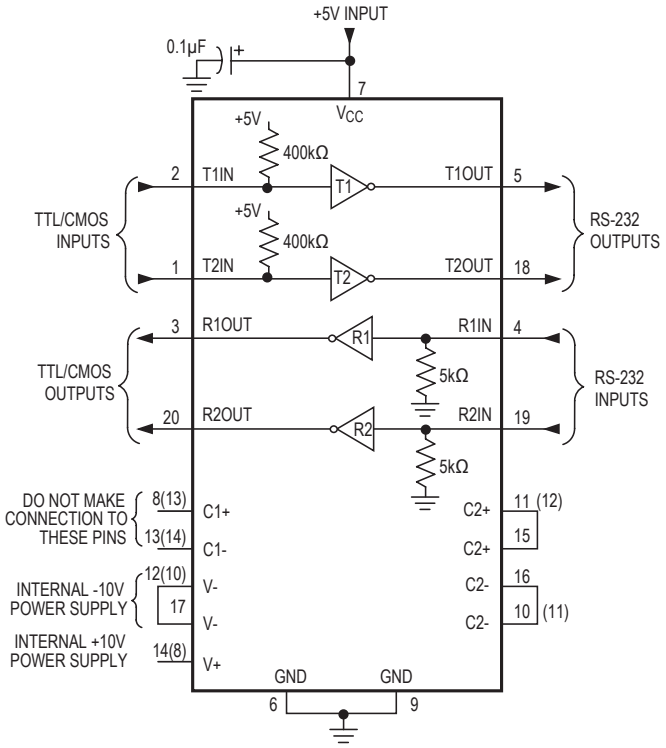
## Pin Configurations and Typical Operating Circuits (continued)

TOP VIEW



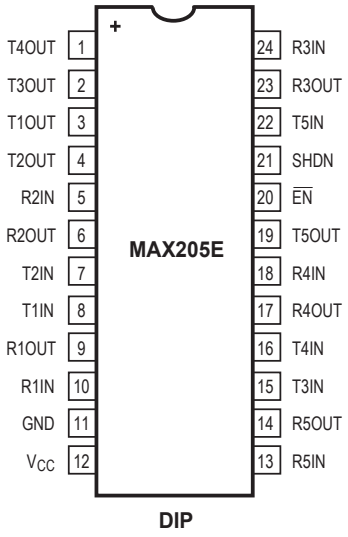

DIP/SO

PIN NUMBERS IN () ARE FOR SO PACKAGE.

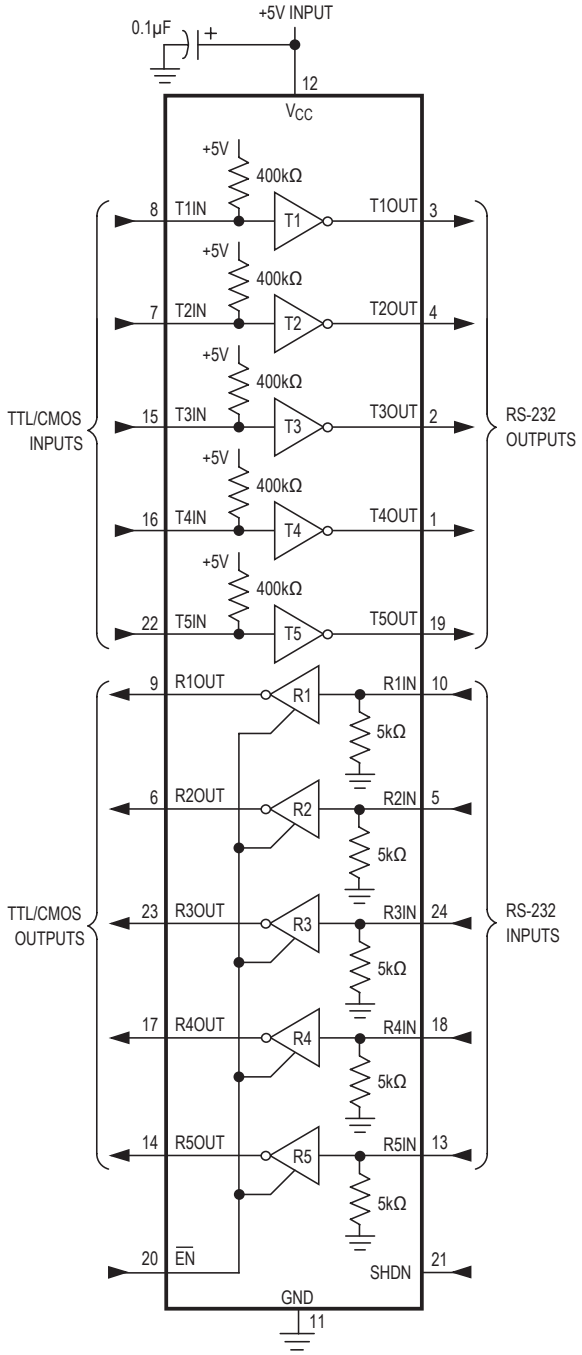


## Pin Configurations and Typical Operating Circuits (continued)

TOP VIEW

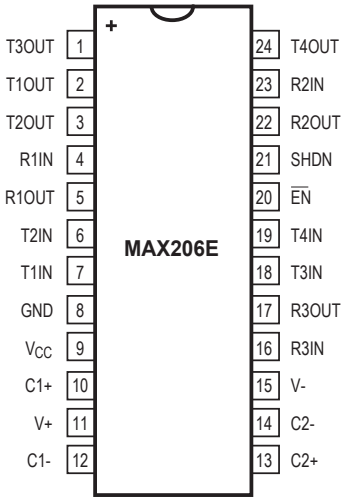



DIP

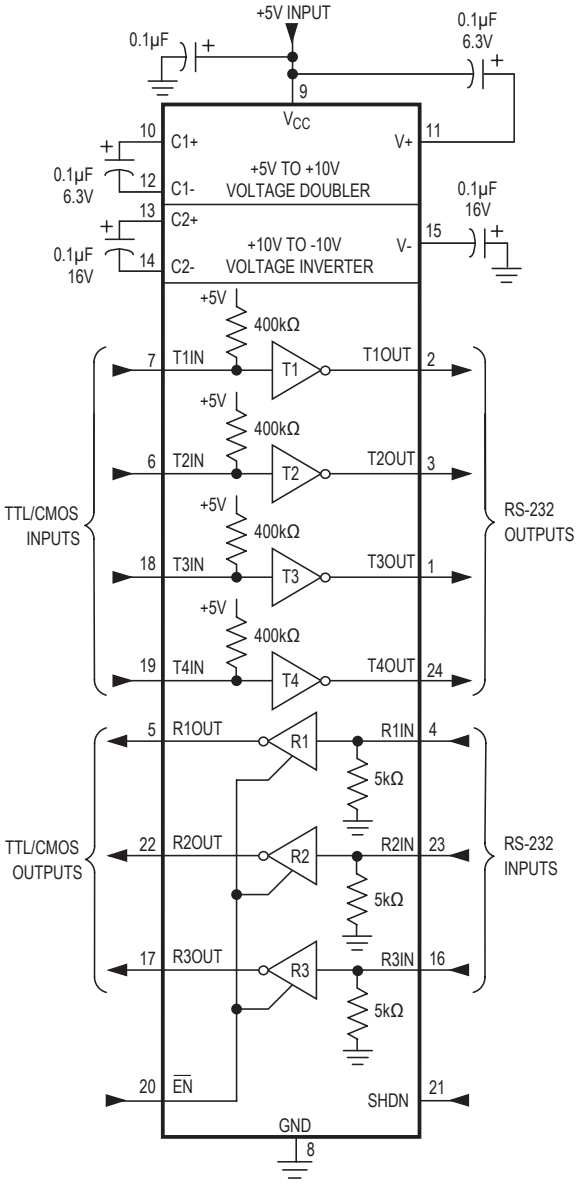


## Pin Configurations and Typical Operating Circuits (continued)

TOP VIEW

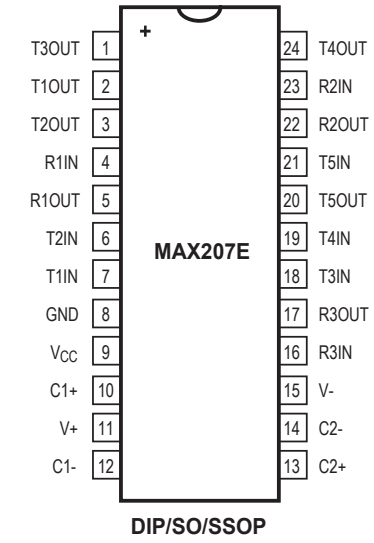



DIP/SO/SSOP

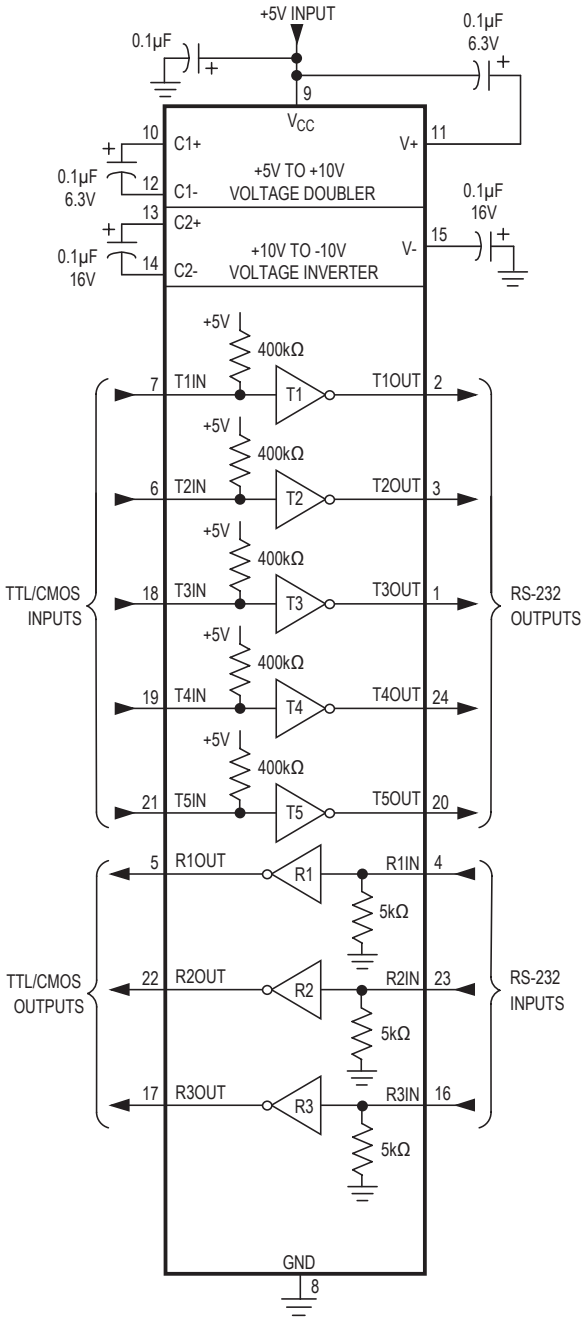


## Pin Configurations and Typical Operating Circuits (continued)

TOP VIEW

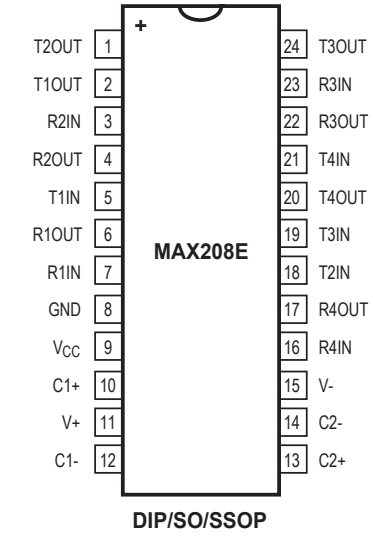



DIP/SO/SSOP

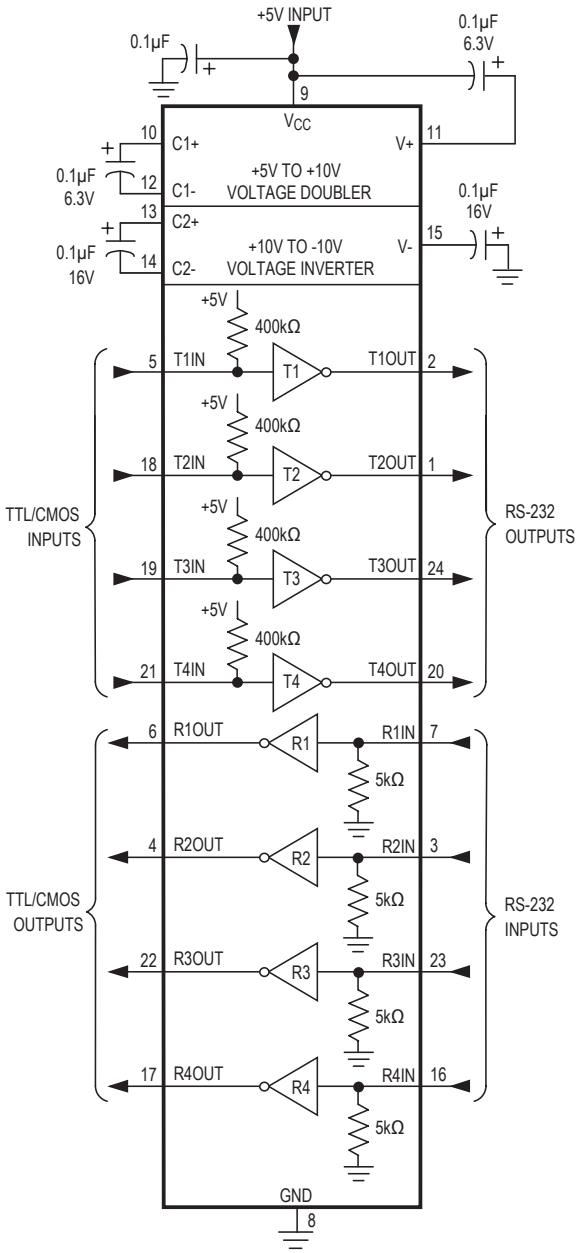


## Pin Configurations and Typical Operating Circuits (continued)

TOP VIEW

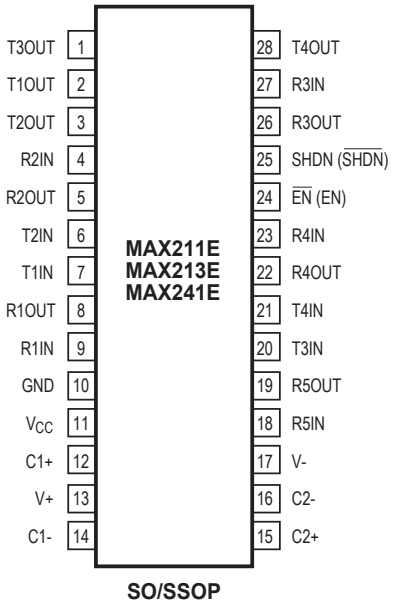



DIP/SO/SSOP



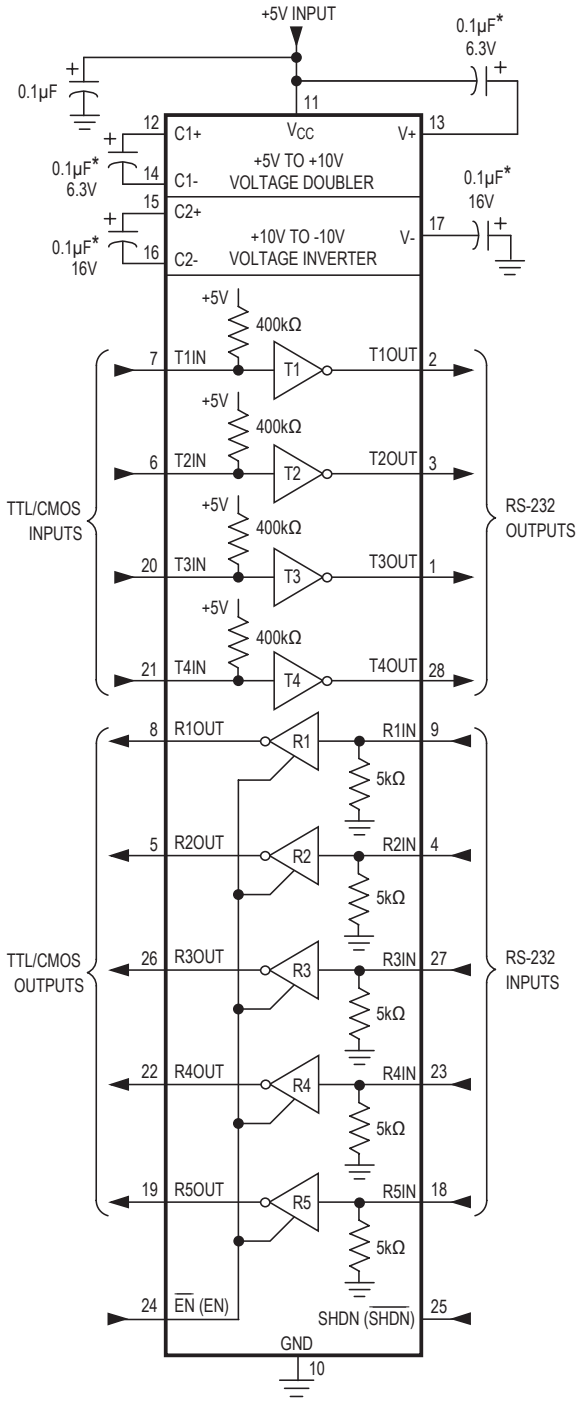
## Pin Configurations and Typical Operating Circuits (continued)

TOP VIEW




**SO/SSOP**

( ) ARE FOR MAX213E ONLY
* 1.0µF CAPACITORS, MAX241E ONLY



## Ordering Information (continued)

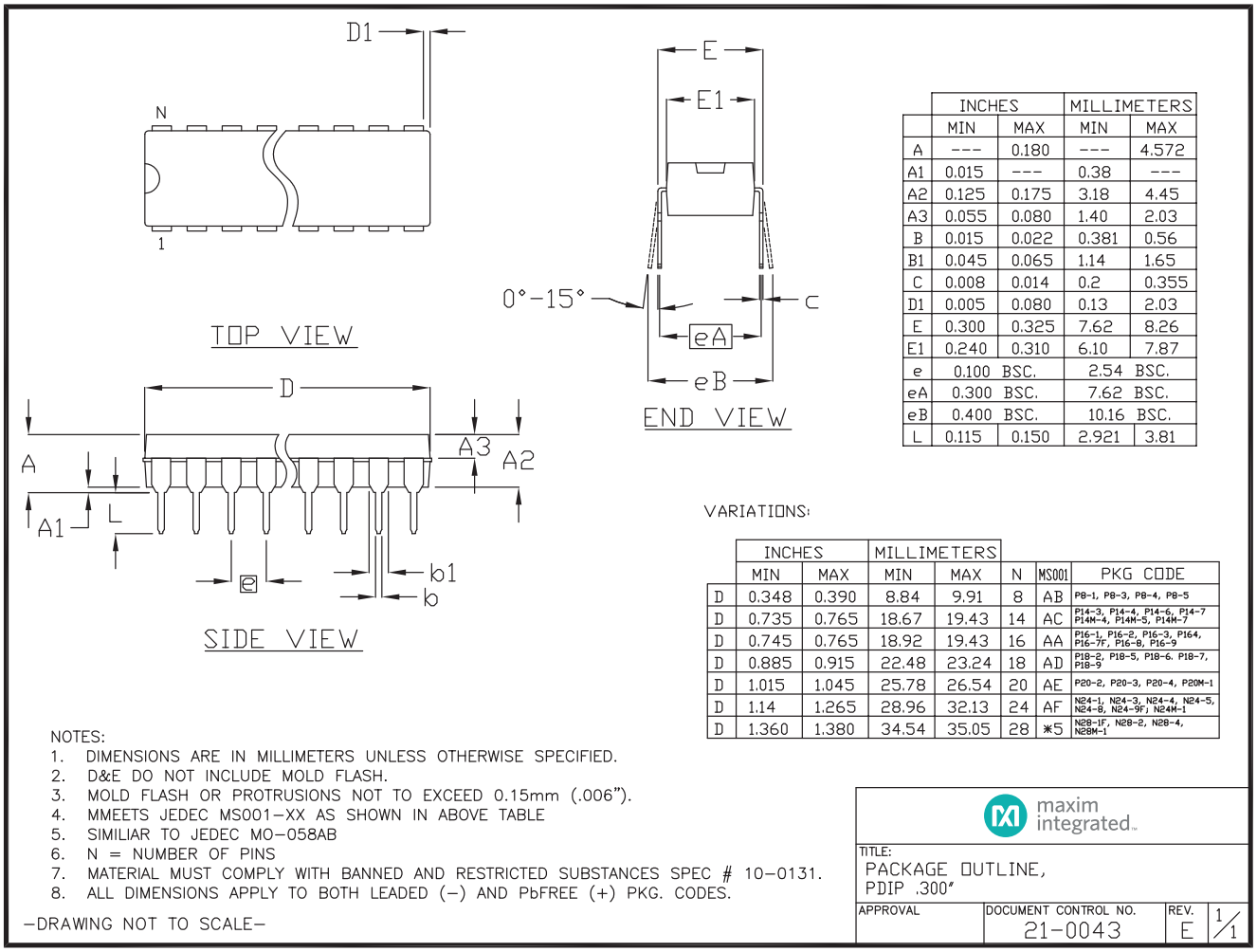
| PART | TEMP RANGE | PIN-PACKAGE |
|---|---|---|
| MAX202ECUE | 0°C to +70°C | 16 TSSOP |
| MAX202ECWE | 0°C to +70°C | 16 Wide SO |
| MAX202EC/D | 0°C to +70°C | Dice* |
| MAX202EEPE | -40°C to +85°C | 16 Plastic DIP |
| MAX202EESE | -40°C to +85°C | 16 Narrow SO |
| MAX202EEUE | -40°C to +85°C | 16 TSSOP |
| MAX202EEWE | -40°C to +85°C | 16 Wide SO |
| **MAX203E**CPP | 0°C to +70°C | 20 Plastic DIP |
| MAX203ECWP | 0°C to +70°C | 20 SO |
| MAX203EEPP | -40°C to +85°C | 20 Plastic DIP |
| MAX203EEWP | -40°C to +85°C | 20 SO |
| **MAX205E**CPG | 0°C to +70°C | 24 Wide Plastic DIP |
| MAX205EEPG | -40°C to +85°C | 24 Wide Plastic DIP |
| **MAX206E**CNG | 0°C to +70°C | 24 Narrow Plastic DIP |
| MAX206ECWG | 0°C to +70°C | 24 SO |
| MAX206ECAG | 0°C to +70°C | 24 SSOP |
| MAX206EENG | -40°C to +85°C | 24 Narrow Plastic DIP |
| MAX206EEWG | -40°C to +85°C | 24 SO |
| MAX206EEAG | -40°C to +85°C | 24 SSOP |
| **MAX207E**CNG | 0°C to +70°C | 24 Narrow Plastic DIP |
| MAX207ECWG | 0°C to +70°C | 24 SO |
| MAX207ECAG | 0°C to +70°C | 24 SSOP |
| MAX207EENG | -40°C to +85°C | 24 Narrow Plastic DIP |
| MAX207EEWG | -40°C to +85°C | 24 SO |
| MAX207EEAG | -40°C to +85°C | 24 SSOP |

| PART | TEMP RANGE | PIN-PACKAGE |
|---|---|---|
| **MAX208E**CNG | 0°C to +70°C | 24 Narrow Plastic DIP |
| MAX208ECWG | 0°C to +70°C | 24 SO |
| MAX208ECAG | 0°C to +70°C | 24 SSOP |
| MAX208EENG | -40°C to +85°C | 24 Narrow Plastic DIP |
| MAX208EEWG | -40°C to +85°C | 24 SO |
| MAX208EEAG | -40°C to +85°C | 24 SSOP |
| **MAX211E**CWI | 0°C to +70°C | 28 SO |
| MAX211ECAI | 0°C to +70°C | 28 SSOP |
| MAX211EEWI | -40°C to +85°C | 28 SO |
| MAX211EEAI | -40°C to +85°C | 28 SSOP |
| **MAX213E**CWI | 0°C to +70°C | 28 SO |
| MAX213ECAI | 0°C to +70°C | 28 SSOP |
| MAX213EEWI | -40°C to +85°C | 28 SO |
| MAX213EEAI | -40°C to +85°C | 28 SSOP |
| **MAX232E**CPE | 0°C to +70°C | 16 Plastic DIP |
| MAX232ECSE | 0°C to +70°C | 16 Narrow SO |
| MAX232ECWE | 0°C to +70°C | 16 Wide SO |
| MAX232EC/D | 0°C to +70°C | Dice* |
| MAX232EEPE | -40°C to +85°C | 16 Plastic DIP |
| MAX232EESE | -40°C to +85°C | 16 Narrow SO |
| MAX232EEWE | -40°C to +85°C | 16 Wide SO |
| **MAX241E**CWI | 0°C to +70°C | 28 SO |
| MAX241ECAI | 0°C to +70°C | 28 SSOP |
| MAX241EEWI | -40°C to +85°C | 28 SO |
| MAX241EEAI | -40°C to +85°C | 28 SSOP |

**Dice are specified at $T_A$ = +25°C.*

## Package Information

For the latest package outline information and land patterns (footprints), go to **www.maximintegrated.com/packages**. Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.




| | INCHES | | MILLIMETERS | |
|---|---|---|---|---|
| | MIN | MAX | MIN | MAX |
| A | --- | 0.180 | --- | 4.572 |
| A1 | 0.015 | --- | 0.38 | --- |
| A2 | 0.125 | 0.175 | 3.18 | 4.45 |
| A3 | 0.055 | 0.080 | 1.40 | 2.03 |
| B | 0.015 | 0.022 | 0.381 | 0.56 |
| B1 | 0.045 | 0.065 | 1.14 | 1.65 |
| C | 0.008 | 0.014 | 0.2 | 0.355 |
| D1 | 0.005 | 0.080 | 0.13 | 2.03 |
| E | 0.300 | 0.325 | 7.62 | 8.26 |
| E1 | 0.240 | 0.310 | 6.10 | 7.87 |
| e | 0.100 BSC. | | 2.54 BSC. | |
| eA | 0.300 BSC. | | 7.62 BSC. | |
| eB | 0.400 BSC. | | 10.16 BSC. | |
| L | 0.115 | 0.150 | 2.921 | 3.81 |

VARIATIONS:

| | INCHES | | MILLIMETERS | | | | |
|---|---|---|---|---|---|---|---|
| | MIN | MAX | MIN | MAX | N | MS001 | PKG CODE |
| D | 0.348 | 0.390 | 8.84 | 9.91 | 8 | AB | P8-1, P8-3, P8-4, P8-5 |
| D | 0.735 | 0.765 | 18.67 | 19.43 | 14 | AC | P14-3, P14-4, P14-6, P14-7 P14M-4, P14M-5, P14M-7 |
| D | 0.745 | 0.765 | 18.92 | 19.43 | 16 | AA | P16-1, P16-2, P16-3, P164, P16-7F, P16-8, P16-9 |
| D | 0.885 | 0.915 | 22.48 | 23.24 | 18 | AD | P18-2, P18-5, P18-6. P18-7, P18-9 |
| D | 1.015 | 1.045 | 25.78 | 26.54 | 20 | AE | P20-2, P20-3, P20-4, P20M-1 |
| D | 1.14 | 1.265 | 28.96 | 32.13 | 24 | AF | N24-1, N24-3, N24-4, N24-5, N24-8, N24-9F, N24M-1 |
| D | 1.360 | 1.380 | 34.54 | 35.05 | 28 | *5 | N28-1F, N28-2, N28-4, N28M-1 |

NOTES:
1. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.
2. D&E DO NOT INCLUDE MOLD FLASH.
3. MOLD FLASH OR PROTRUSIONS NOT TO EXCEED 0.15mm (.006").
4. MMEETS JEDEC MS001-XX AS SHOWN IN ABOVE TABLE
5. SIMILIAR TO JEDEC MO-058AB
6. N = NUMBER OF PINS
7. MATERIAL MUST COMPLY WITH BANNED AND RESTRICTED SUBSTANCES SPEC # 10-0131.
8. ALL DIMENSIONS APPLY TO BOTH LEADED (-) AND PbFREE (+) PKG. CODES.

-DRAWING NOT TO SCALE-

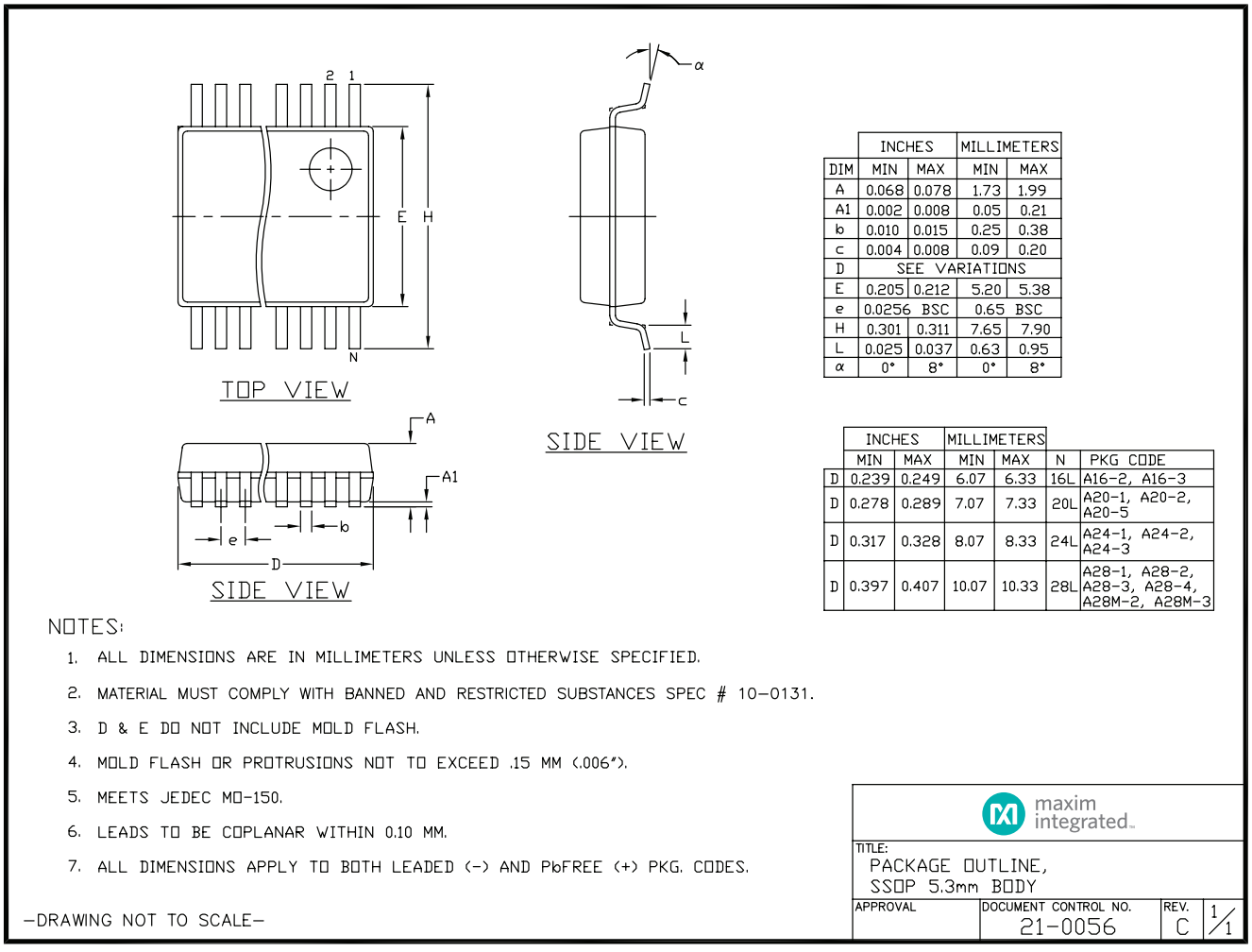
maxim integrated

TITLE: PACKAGE OUTLINE, PDIP .300"

| APPROVAL | DOCUMENT CONTROL NO. | REV. | |
|---|---|---|---|
| | 21-0043 | E | 1/1 |

## Package Information (continued)

For the latest package outline information and land patterns (footprints), go to **www.maximintegrated.com/packages**. Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.




| | INCHES | | MILLIMETERS | |
|---|---|---|---|---|
| DIM | MIN | MAX | MIN | MAX |
| A | 0.068 | 0.078 | 1.73 | 1.99 |
| A1 | 0.002 | 0.008 | 0.05 | 0.21 |
| b | 0.010 | 0.015 | 0.25 | 0.38 |
| c | 0.004 | 0.008 | 0.09 | 0.20 |
| D | SEE VARIATIONS | | | |
| E | 0.205 | 0.212 | 5.20 | 5.38 |
| e | 0.0256 BSC | | 0.65 BSC | |
| H | 0.301 | 0.311 | 7.65 | 7.90 |
| L | 0.025 | 0.037 | 0.63 | 0.95 |
| α | 0° | 8° | 0° | 8° |

| | INCHES | | MILLIMETERS | | | |
|---|---|---|---|---|---|---|
| | MIN | MAX | MIN | MAX | N | PKG CODE |
| D | 0.239 | 0.249 | 6.07 | 6.33 | 16L | A16-2, A16-3 |
| D | 0.278 | 0.289 | 7.07 | 7.33 | 20L | A20-1, A20-2, A20-5 |
| D | 0.317 | 0.328 | 8.07 | 8.33 | 24L | A24-1, A24-2, A24-3 |
| D | 0.397 | 0.407 | 10.07 | 10.33 | 28L | A28-1, A28-2, A28-3, A28-4, A28M-2, A28M-3 |

NOTES:

1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.
2. MATERIAL MUST COMPLY WITH BANNED AND RESTRICTED SUBSTANCES SPEC # 10-0131.
3. D & E DO NOT INCLUDE MOLD FLASH.
4. MOLD FLASH OR PROTRUSIONS NOT TO EXCEED .15 MM (.006").
5. MEETS JEDEC MO-150.
6. LEADS TO BE COPLANAR WITHIN 0.10 MM.
7. ALL DIMENSIONS APPLY TO BOTH LEADED (-) AND PbFREE (+) PKG. CODES.

-DRAWING NOT TO SCALE-

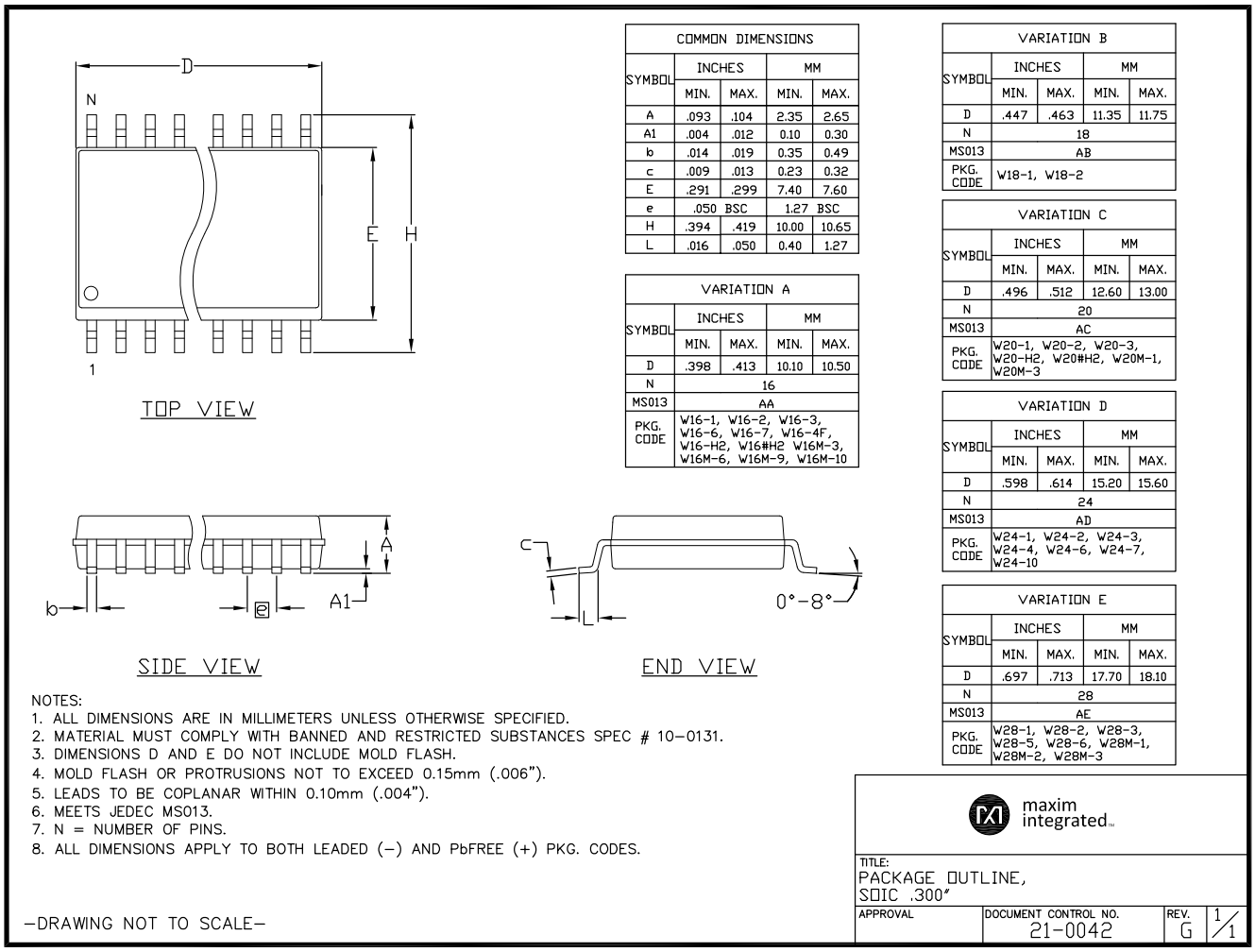
maxim integrated

TITLE:
PACKAGE OUTLINE,
SSOP 5.3mm BODY

| APPROVAL | DOCUMENT CONTROL NO. | REV. | |
|---|---|---|---|
| | 21-0056 | C | 1/1 |

## Package Information (continued)

For the latest package outline information and land patterns (footprints), go to **www.maximintegrated.com/packages**. Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.




| COMMON DIMENSIONS | | | | |
|---|---|---|---|---|
| SYMBOL | INCHES | | MM | |
| | MIN. | MAX. | MIN. | MAX. |
| A | .093 | .104 | 2.35 | 2.65 |
| A1 | .004 | .012 | 0.10 | 0.30 |
| b | .014 | .019 | 0.35 | 0.49 |
| c | .009 | .013 | 0.23 | 0.32 |
| E | .291 | .299 | 7.40 | 7.60 |
| e | .050 BSC | | 1.27 BSC | |
| H | .394 | .419 | 10.00 | 10.65 |
| L | .016 | .050 | 0.40 | 1.27 |

| VARIATION A | | | | |
|---|---|---|---|---|
| SYMBOL | INCHES | | MM | |
| | MIN. | MAX. | MIN. | MAX. |
| D | .398 | .413 | 10.10 | 10.50 |
| N | 16 | | | |
| MS013 | AA | | | |
| PKG. CODE | W16-1, W16-2, W16-3, W16-6, W16-7, W16-4F, W16-H2, W16#H2 W16M-3, W16M-6, W16M-9, W16M-10 | | | |

| VARIATION B | | | | |
|---|---|---|---|---|
| SYMBOL | INCHES | | MM | |
| | MIN. | MAX. | MIN. | MAX. |
| D | .447 | .463 | 11.35 | 11.75 |
| N | 18 | | | |
| MS013 | AB | | | |
| PKG. CODE | W18-1, W18-2 | | | |

| VARIATION C | | | | |
|---|---|---|---|---|
| SYMBOL | INCHES | | MM | |
| | MIN. | MAX. | MIN. | MAX. |
| D | .496 | .512 | 12.60 | 13.00 |
| N | 20 | | | |
| MS013 | AC | | | |
| PKG. CODE | W20-1, W20-2, W20-3, W20-H2, W20#H2, W20M-1, W20M-3 | | | |

| VARIATION D | | | | |
|---|---|---|---|---|
| SYMBOL | INCHES | | MM | |
| | MIN. | MAX. | MIN. | MAX. |
| D | .598 | .614 | 15.20 | 15.60 |
| N | 24 | | | |
| MS013 | AD | | | |
| PKG. CODE | W24-1, W24-2, W24-3, W24-4, W24-6, W24-7, W24-10 | | | |

| VARIATION E | | | | |
|---|---|---|---|---|
| SYMBOL | INCHES | | MM | |
| | MIN. | MAX. | MIN. | MAX. |
| D | .697 | .713 | 17.70 | 18.10 |
| N | 28 | | | |
| MS013 | AE | | | |
| PKG. CODE | W28-1, W28-2, W28-3, W28-5, W28-6, W28M-1, W28M-2, W28M-3 | | | |

NOTES:
1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.
2. MATERIAL MUST COMPLY WITH BANNED AND RESTRICTED SUBSTANCES SPEC # 10-0131.
3. DIMENSIONS D AND E DO NOT INCLUDE MOLD FLASH.
4. MOLD FLASH OR PROTRUSIONS NOT TO EXCEED 0.15mm (.006").
5. LEADS TO BE COPLANAR WITHIN 0.10mm (.004").
6. MEETS JEDEC MS013.
7. N = NUMBER OF PINS.
8. ALL DIMENSIONS APPLY TO BOTH LEADED (-) AND PbFREE (+) PKG. CODES.

-DRAWING NOT TO SCALE-

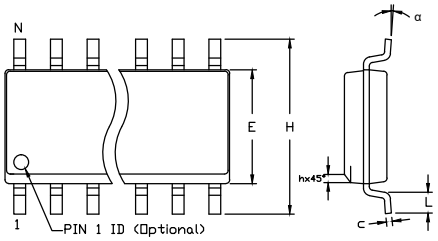
maxim integrated

TITLE:
PACKAGE OUTLINE, SOIC .300"

| APPROVAL | DOCUMENT CONTROL NO. | REV. | |
|---|---|---|---|
| | 21-0042 | G | 1/1 |

## Package Information (continued)

For the latest package outline information and land patterns (footprints), go to **www.maximintegrated.com/packages**. Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.




| COMMON DIMENSIONS | | | | | | |
|---|---|---|---|---|---|---|
| SYMBOL | INCHES | | | MM | | |
| | MIN. | TYP.* | MAX. | MIN. | TYP.* | MAX. |
| A | .053 | .061 | .069 | 1.35 | 1.55 | 1.75 |
| A1 | .004 | .007 | .010 | 0.10 | 0.18 | 0.25 |
| b | .014 | .017 | .019 | 0.35 | 0.42 | 0.49 |
| c | .007 | .009 | .010 | 0.19 | 0.22 | 0.25 |
| E | .150 | .154 | .157 | 3.80 | 3.90 | 4.00 |
| e | .050 BSC | | | 1.27 BSC | | |
| H | .228 | .236 | .244 | 5.80 | 6.00 | 6.20 |
| L | .016 | .033 | .050 | 0.40 | 0.84 | 1.27 |
| α | 0° | 4° | 8° | 0° | 4° | 8° |
| h | 0.01 | 0.015 | 0.019 | 0.25 | 0.38 | 0.5 |

* Typical value provided for reference only. This is not a specification.

| VARIATION A | | | | | | |
|---|---|---|---|---|---|---|
| SYMBOL | INCHES | | | MM | | |
| | MIN. | TYP.* | MAX. | MIN. | TYP.* | MAX. |
| D | .189 | .193 | .197 | 4.80 | 4.90 | 5.00 |
| N | 8 | | | | | |
| MS012 | AA | | | | | |
| PKG. CODE | S8+2, S8+2C, S8+4, S8+5, S8+6F, S8+7F, S8+8F, S8+10F, S8+11F, S8+16F, S8+19F, S8+20, S8+21, S8MK+1, S8M+5, S8MS+22, S8+22, S8+23, S8MS+23, S8MS+24 | | | | | |

| VARIATION B | | | | | | |
|---|---|---|---|---|---|---|
| SYMBOL | INCHES | | | MM | | |
| | MIN. | TYP.* | MAX. | MIN. | TYP.* | MAX. |
| D | .337 | .341 | .344 | 8.55 | 8.65 | 8.75 |
| N | 14 | | | | | |
| MS012 | AB | | | | | |
| PKG. CODE | S14+1, S14+1C, S14+4, S14+5, S14+6, S14M+4, S14M+5, S14M+6, S14M+7 | | | | | |

| VARIATION C | | | | | | |
|---|---|---|---|---|---|---|
| SYMBOL | INCHES | | | MM | | |
| | MIN. | TYP.* | MAX. | MIN. | TYP.* | MAX. |
| D | .386 | .390 | .394 | 9.80 | 9.90 | 10.00 |
| N | 16 | | | | | |
| MS012 | AC | | | | | |
| PKG. CODE | S16+1, S16+1C, S16+3, S16+5, S16+6, S16+8, S16+7F, S16+9F, S16+10F, S16M+3, S16M+6, S16M+11, S16MS+12 | | | | | |

NOTES:

1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.
2. MATERIAL MUST COMPLY WITH BANNED AND RESTRICTED SUBSTANCES SPEC # 10-0131.
3. DIMENSIONS D AND E DO NOT INCLUDE MOLD PROTRUSION. ALLOWABLE MOLD PROTRUSION IS 0.15 MM (.006") PER SIDE.
4. LEADS TO BE COPLANAR WITHIN 0.10mm (.004").
5. MEETS JEDEC MS012
6. ALL DIMENSIONS APPLY TO BOTH LEADED (-) AND PbFREE (+) PKG. CODES.

-DRAWING NOT TO SCALE-

maxim integrated

TITLE:
PACKAGE OUTLINE,
8L, 14L, 16L SOIC .150 INCH

| APPROVAL | DOCUMENT CONTROL NO. | REV. | |
|---|---|---|---|
| KAI LIU | 21-0041 | T | 1/1 |

## Revision History

| REVISION NUMBER | REVISION DATE | DESCRIPTION | PAGES CHANGED |
|---|---|---|---|
| 8 | 1/21 | Updated *Package information* | 25 |

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