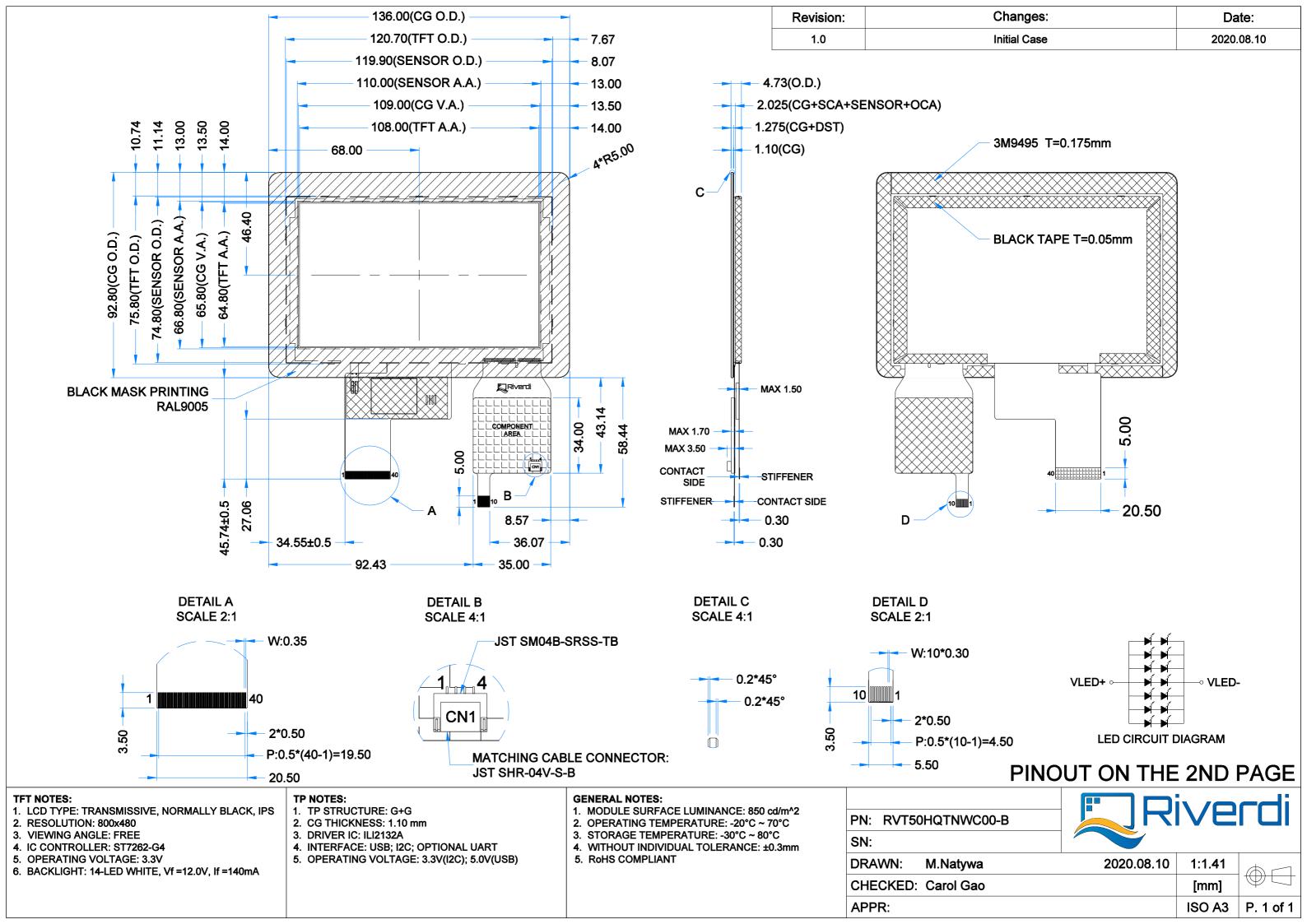


EN: This Datasheet is presented by the manufacturer.

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3 ABSOLUTE MAXIMUM RATINGS

PARAMETER	SYMBOL	MIN	MAX	UNIT	NOTE
Operating Ambient temperature	T _{OP}	-20	70	°C	
Storage Temperature	T _{ST}	-30	80	°C	
Operating Ambient Humidity	Hop	10	-	% RH	
Power for Circuit Driving	VDD	-0.3	5	V	
Backlight Forward Current	I _{LED}	-	25	mA	For Each LED

Note. The following are maximum values. If exceeded it may cause operation or damage to the unit.

4 ELECTRICAL CHARACTERISTICS

PARAMETER		SYMBOL	MIN	TYP	MAX	UNIT
Power Supply for Analo	og Circuit	VDD	3.0	3.3	3.6	V
Logic Input Voltage	Low Voltage	VIL	0	-	0.3VDD	V
Logic input voitage	High Voltage	VIH	0.7VDD	-	VDD	V
Logic Output Voltago	Low Voltage	VOL	-	-	GND+0.4	V
Logic Output Voltage	High Voltage	VOH	VDD - 0.4	-	-	V
Power Consumption	Black Mode	Pb	-	80	85	mA
rower consumption	Standby Mode	Pw	-	40	50	uA

5 BACKLIGHT DRIVING CONDITIONS

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Backlight Driving Voltage	VF	11.2	12.0	12.8	V	Note 1,2
Backlight Driving Current	I _F	-	140	-	mA	Note 1,2
Backlight Power Consumption	W _{BL}	-	1680	-	mW	
Backlight Life Time	-	-	50,000	-	Hrs	Note 3

Note 1. Unless specified, the ambient temperature Ta=25°C

Note 2. The recommended operating conditions refer to a range in which operation of this product is guaranteed. Should this range is exceeded, the operation cannot be guaranteed even if the values may be without the absolute maximum ratings.

Note 3. If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.



6 ELECTRO-OPTICAL CHARACTERISTICS

ITEM		SYMBOL	CONDITION	MIN	TYP	MAX	UNIT	REMARK	NOTE
Response Time		Tr+Tf		-	30	-	ms	FIG 1.	4
Contrast Ratio		Cr	θ=0°	-	1000	-		FIG 2.	1
Luminance Uniformity		δ WHITE	Ø=0° Ta=25 °C	-	75	-	%	FIG 2.	3
Surface Lumina	nce	Lv		720	850	-	cd/m ²	FIG 2.	2
			Ø = 90°	-	80	-	deg	FIG 3.	
Miguring Angle (Danga	θ	$\emptyset = 270^{\circ}$ $\emptyset = 0^{\circ}$ $\emptyset = 180^{\circ}$	-	80	-	deg	FIG 3.	6
Viewing Angle F	Kange	Ð		-	80	-	deg	FIG 3.	
				-	80	-	deg	FIG 3.	
	Red	х		0.575	0.615	0.655			
	Reu	У		0.296	0.336	0.376			
	Green	х	θ=0°	0.352	0.392	0.432			
CIE (x, y)	CIE (x, y) Chromaticity Blue	У	Ø=0°	0.512	0.552	0.592		EIC 2	5
Chromaticity		х	 Та=25 °С	0.100	0.140	0.180	FIG 2.		J
		У	16-25 C	0.085	0.125	0.165			
	White	х		0.274	0.316	0.358			
	White	У		0.295	0.336	0.378			

Note 1. Contrast Ratio(CR) is defined mathematically as below, for more information see Figure 1.

Contrast Ratio = $\frac{\text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Average Surface Luminance with all black pixels (P1, P2, P3, P4, P5)}}$

Note 2. Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information see Figure 2.

Lv = Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

Note 3. The uniformity in surface luminance δ WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the maximum luminance of 5 points luminance by minimum luminance of 5 points luminance. For more information see Figure 2.

 $\delta \text{ WHITE } = \frac{\text{Minimum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Maximum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}$

Note 4. Response time is the time required for the display to transition from white to black (Rise Time, Tr) and from black to white (Decay Time, Tf). For additional information see Figure 1. The test equipment is Autronic-Melchers's ConoScope series.

Note 5. CIE (x, y) chromaticity, the x, y value is determined by measuring luminance at each test position 1 through 5, and then make average value.

Note 6. Viewing angle is the angle at which the contrast ratio is greater than 2. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to LCD surface. For more information see Figure 3.



Note 7. For viewing angle and response time testing, the testing data is based on Autronic-Melchers's ConoScope series. Instruments for Contrast Ratio, Surface Luminance, Luminance Uniformity, CIE the test data is based on TOPCON's BM-5 photo detector.

Figure 1. The definition of response time

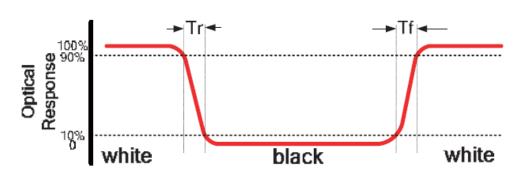


Figure 2. Measuring method for Contrast ratio, surface luminance, Luminance uniformity, CIE (x, y) chromaticity

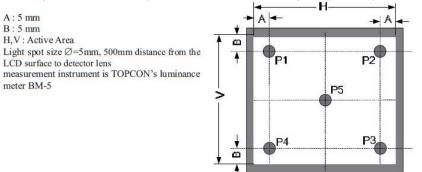
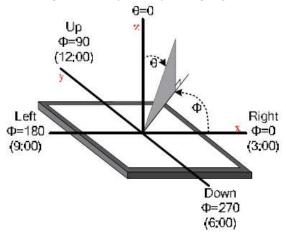
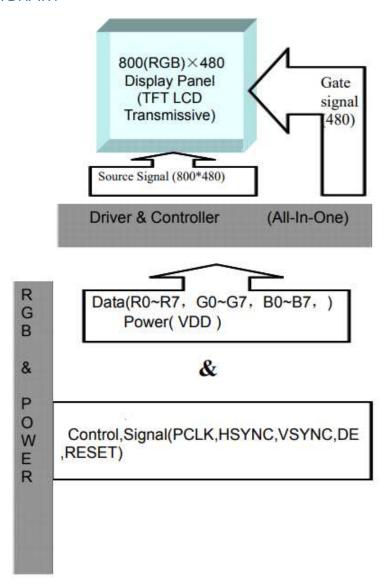


Figure 3. The definition of viewing angle





7 BLOCK DIAGRAM





8 INTERFACE DESCRIPTION

8.1 TFT assignment

PIN NO.	SYMBOL	DESCRIPTION
1	VLED-	Backlight Power Input PIN Cathode
2	VLED+	Backlight Power Input PIN Anode
3	GND	Ground
4	VDD	Power Supply Voltage
5-12	R0-R7	Red Data
13-20	G0-G7	Green Data
21-28	B0-B7	Blue Data
29	GND	Ground
30	DCLK	Clock for Input Data
31	DISP	Display on/off Control
32	HSYNC	Horizontal Synchronized Signal
33	VSYNC	Vertical Synchronized Signal
34	DE	Data Input Enable
35	NC	Not Connect
36	GND	Ground
37	NC/XR	No Connect
38	NC/YD	No Connect
39	NC/XL	No Connect
40	NC/YU	No Connect

8.2 Touch panel assignment

PIN NO.	SYMBOL	DESCRIPTION
1	USB_GND	USB_ Ground
2	USB_VDD	USB_Power for CTP, DC 5.0 V
3	USB_D-	USB _Data Signal –
4	USB_D+	USB _Data Signal +
5	I2C_GND	I2C _ Ground
6	I2C_VDD	I2C _Power For CTP, DC 3.3 V
7	I2C_RST	I2C _Reset Pin
8	I2C_SCL	I2C _Clock Input
9	I2C_INT	I2C _Interrupt Signal from CTP
10	I2C_SDA/TXD	I2C _Data Signal

8.3 CON1 assignment

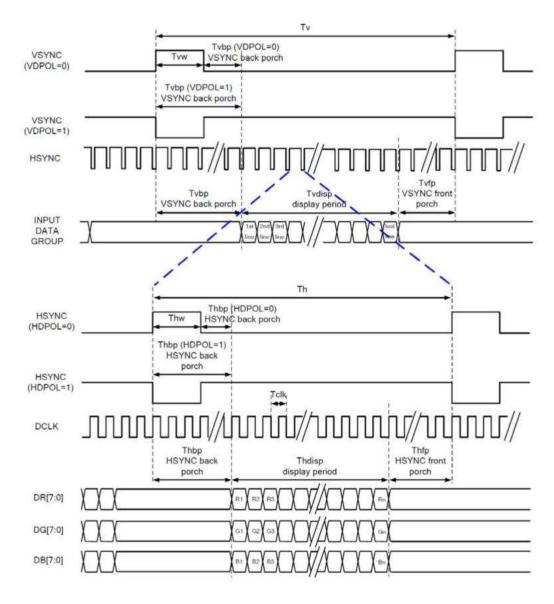
PIN NO.	SYMBOL	DESCRIPTION
1	USB_VDD	USB_Power for CTP, DC 5.0V
2	USB_D-	USB _Data Signal -
3	USB_D+	USB _Data Signal +
4	USB_GND	USB_ Ground



9 TIMING CHARACTERISTICS

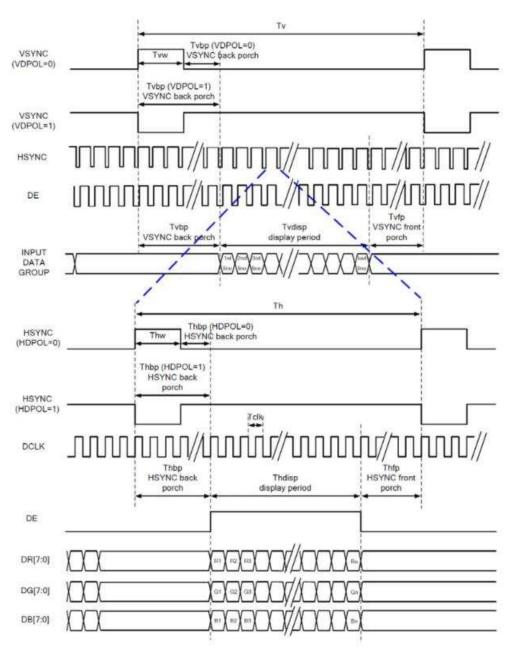
9.1 System bus timing for RGB interface

9.1.1 SYNC Mode



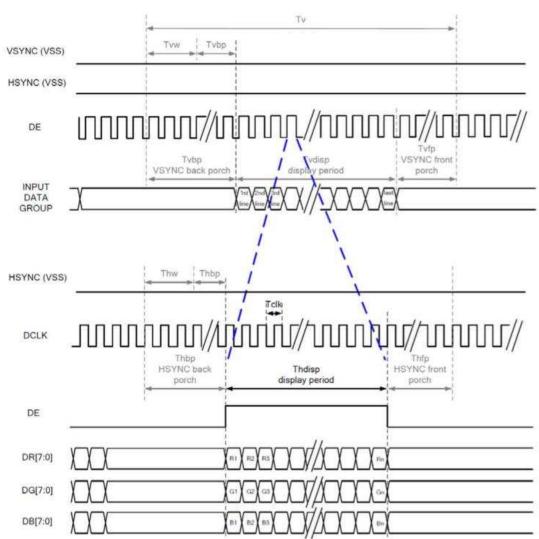


9.1.2 SYNC-DE Mode





9.1.3 DE Mode



9.2 Parallel 24-bit RGB input timing table

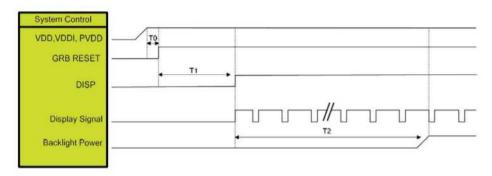
Parallel 24-bit RGB input Timing (PVDD=VDDI=3.3V,AGND=0V,Ta=25 °C)

PARAMETER		SYMBOL	MIN	TYP	MAX	UNIT
DCLK Frequency		Fclk	23	25	27	MHz
	Period Time	Th	808	816	896	DCLK
	Display Period	Thdisp		800		DCLK
HSYNC	H _{sync} Back Porch	Thbp	4	8	48	DCLK
	H _{sync} Front Porch	Thfp	4	8	48	DCLK
	H _{sync} Pluse Width	Thw	2	4	8	DCLK
	Period Time	Tv	488	496	504	HSYNC
	Display Period	Tvdisp	480		HSYNC	
VSYNC V _{sync} Back Porch		Tvbp	4	8	12	HSYNC
	V _{sync} Front Porch	Tvfp	4	8 12		HSYNC
	V _{sync} Pluse Width	Tvw	2	4	8	HSYNC



9.3 Power ON/OFF sequence

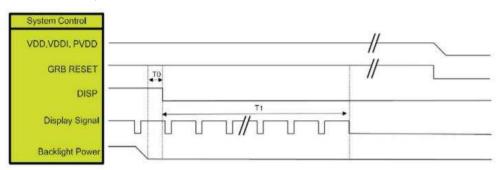
9.3.1 Power On sequence



SYMBOL	DESCRIPTION	MIN. TIME	UNIT
ТО	System power stability to GRB RESET signal	0	ms
T1	GRB RESET="High" to DISP="High"	10	ms
T2	Display Signal output to Backlight Power on	250	ms

Note. RGB interface display signal: DCLK, VSYNC, HSYNC, DE, DR[7:0], DB[7:0].

9.3.2 Power Off sequence



SYMBOL	DESCRIPTION	MIN. TIME	UNIT
TO	Backlight Power off to DISP="Low"	5	ms
T1	DISP = "Low" to IC internal voltage discharge complete	100	ms

Note. RGB interface display signal: DCLK, VSYNC, HSYNC, DE, DR[7:0], DB[7:0]

10 CAPACITIVE TOUCH SCREEN PANEL SPECIFICATIONS

10.1 Mechanical characteristics

DESCRIPTION	SPECIFICATION	REMARK
Touch Panel Size	5.0 inch	UxTouch
Outline Dimension of CTP	136.00 mm x 92.80 mm	UxTouch
Product Thickness	2.45 mm	UxTouch
Glass Thickness	1.1 mm	UxTouch
CTP View Area	109.00 mm x 65.80 mm	UxTouch
Sensor Active Area	110.00 mm x 66.80 mm	UxTouch
Structure type	Glass + Glass	UxTouch
Surface Hardness	6H	UxTouch



10.2 Electrical characteristics

DESCRIPTION	SPECIFICATION	
Operating Voltage	DC 5.0 V (USB)	
Operating Voltage		DC 3.3 V (I ² C)
Power Consumption (IDD)	Active Mode	90 mA
	Sleep Mode	10 mA
Interface	USB / I ² C/Optional UART	
Linearity	+/-1.5mm	
Controller	ILI2132A	
I2C address	0X82	
Resolution	800 x 480	

11 INSPECTION

Standard acceptance/rejection criteria for TFT module.

11.1 Inspection condition

Ambient conditions:

Temperature: 25±2°CHumidity: (60±10)%RH

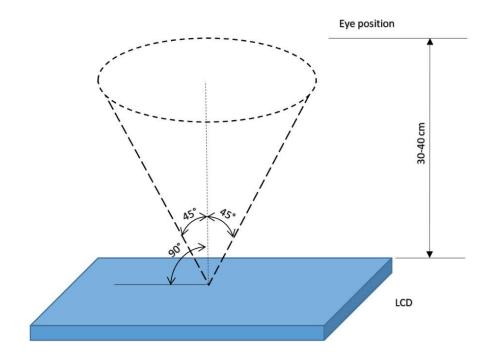
Illumination: Single fluorescent lamp non-directive (300 to 700 lux)

Viewing distance:

35±5cm between inspector bare eye and LCD.

Viewing Angle:

U/D: 45°/45°, L/R 45°/45°





11.2 Inspection standard

II.Z mspection							
Item	Criterion						
Black spots,	3.5" ≤ Size ≤ 5"						
white spots,	★ X	Average Diameter			Qualified Qty		
light leakage,		D ≤ 0.15 mm			Ignored		
Foreign Particle (round Type)		0.15 mm < D ≤ 0.30 mm		N≤3			
(round rype)	★	0.3mm < D		Not allowed			
	Size =7"						
	$D = \frac{(x+y)}{2}$	Average Diameter D ≤ 0.2 mm		Qualified Qty Ignored			
	2	0.2 mm < D ≤ 0.3 mm		N≤3	eu		
	*Cnots donsity: 10 mm	0.5mm < D			lowed		
	*Spots density: 10 mm	0.5111111 \ D		ivot ai	lowed		
LCD black spots,							
white spots,	Width						
light leakage	vvidin 		3.5" ≤ Siz	e ≤ 5"			
(line Type)		1 11- /			Qualified		
	1	Length/mm	Width/m	m	Qty		
	 	-	W≤ 0.03		Ignored		
	1	L ≤ 3.0	0.03< W ≤ 0.05		2		
	length	L ≤ 3.0	0.05 < W	≤ 0.1	1		
		3.0 < L	0.1< W		Not allowed		
	Size =7"						
				•	Qualified		
		Length	Width		Qty		
		-	W ≤ 0.05		Ignored		
	*Spots density: 10 mm	L ≤ 5.0	0.05< W ≤	0.1	3		
		5.0 < L	0.10< W		Not allowed		
Bright/Dark	2.5% (.6.)						
Bright/Dark Dots	item	3.5" ≤ Size ≤	5	0	ualified Qty		
DOG	Bright Dots				N≤1		
	Dark Dots				N≤2		
	Total Bright and Dark Dots				<u></u> ≤3		
	1933. 2.1.9.1.4 4114 2411 2513						
	Size =7"						
	item			Q	Qualified Qty		
	Bright Dots			N	N≤2		
	Dark Dots			N	N≤3		
	Total Bright and Dark Dots						
	Total Bright and Dark Dots	5		N	≤4		



Item	Criterion					
Clear spots	Size < 5"					
	Average Diamete	Qualified Qty				
	D < 0.2 mm		Ignored			
	0.2 mm < D < 0.3	mm	3			
	0.3 mm < D < 0.5		2			
	0.5 mm < D		0			
	0.3 1					
	Size >= 5"					
	Average Diameter		Qualified Qty			
	D<0.2 mm		Ignored			
	0.2 mm < D < 0.3	mm	4			
	0.3 mm < D < 0.5	mm	2			
	0.5 mm < D		0			
	*Spots density: 10 mm					
Polarizer bubbles						
	3.5" ≤ Size ≤ 5"					
	Average Diameter		Qualified Qty			
	D ≤ 0.2 mm		Ignored			
	0.2 mm < D ≤ 0.3	2				
	0.3 mm < D ≤ 0.5	mm	1			
	0.5 mm < D		0			
	Total Q'ty		3			
	Size >= 5"					
	Average Diameter Qualifie					
	D<0.25 mm		Ignored			
	0.25 mm < D < 0.5 mm		3			
	0.25 mm < D		0			
	0.5 mm \ 0					
		Size < 5"	- 100 1 -			
Touch panel spot	Average Diameter		Qualified Qty			
	D < 0.2 mm		Ignored			
	0.2 mm < D < 0.4 mm		5			
	0.4 mm < D < 0.5 mm		2			
	0.5 mm < D		0			
		Size < 5"				
Touch panel White line Scratch	Length	Width	Qualified Qty			
	-	W< 0.02	Ignored			
	L < 3.0	0.02 < W < 0.05	2			
	L < 2.5	0.05 < W < 0.08				
	-	0.08 < W	0			



12 RELIABILITY TEST

NO.	TEST ITEM	TEST CONDITION
1	High Temperature Storage	80°C/120 hours
2	Low Temperature Storage	-30°C/120 hours
3	High Temperature Operating	70 °C /120 hours
4	Low Temperature Operating	-20°C/120 hours
5	High Temperature and High Humidity	Humidity 40°C, 90%RH, 120Hrs
6	Thermal Cycling Test (No operation)	-20°C for 30min, 70°C for 30 min. 100 cycles. Then test at room temperature after 1 hour
7	Damp Proof Test	40°C, 90%RH/120 hours
8	Vibration Test	Frequency:10~55 HZ; Stroke:1.5mm; Sweep:10HZ~55HZ~10HZ; 2 hours for each direction of X, Y, Z(6 hours for total)
9	Package Drop Test	Height: 60 cm 1 corner,3 edges,6 surfaces
10	ESD Test	Air: ±2 KV , Human Body Mode, 100 pF /1500 Ω

Note 1. Sample quantity for each test item is $5 \sim 10$ pcs.

Note 2. Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.



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