

#### **EN:** This Datasheet is presented by the manufacturer.

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# gembird®

# 3DP-PLA-01-MTO Filament, matte PLA, orange, 1.75 mm, 1 kg

# **VERSATILE & EASY TO USE**

- PLA (polylactide) is a biodegradable thermoplastic polyester, which is easy to print for variety 3D printers.
- It has no odor, a lower melting point and good flowbility, no need to post-treatment
- The material is composed of PLA and ester
- Matte surface



#### Features

- High precision roundness enables higher printing quality
- No bubbles, vivid colors
- Can be applied to a variety of 3D printers

# Packaging

Q'ty in crtn, pcs Crtn volume, CUM Crtn weight, kgs Individual package size LxWxH: Carton size LxWxH: Country of origin Barcode Customs code 8 0.033 10.87 208x208x63 mm 310x450x235 mm CN 8716309127158 3916909000

# Specifications

Material: PLA, 1.75 mm diameter Weight: 1 kg/spool (2.2 lbs) Length: approx. 340 m Density at 21.5 °C: 1.21 g/cm3 Melt Flow Index at 10min, 2.16kg: 6...8 Melt Point: 190 220 °C Heat-Deflection-Temperature at 0.455 MPa: 50 °C Yield Strength at 5mm/min: > 30 MPa Impact Strength: 5 KJ/m2 Tensile Break: 20 % Diameter: 1.75 ± 0.05 mm

#### System requirements

A 3D printer with 1.75 mm extruder of temperature around 200  $^\circ,$  suitable for PLA filament

### Certificates



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